

# New Directions in Materials Science and Technology: Two-Dimensional Crystals

**Antonio H. Castro Neto**  
**Graphene Research Centre**



# Worldwide investment in Graphene

European Union ~ USD\$ 1,400 Million (?)



~ 500 Million souls (2.8)

USA ~ USD\$ 50 Million



~ 300 Million souls (0.2)

United Kingdom ~ USD\$ 80 Million



~ 60 Million souls (1.3)

South Korea ~ USD\$ 300 Million



~ 50 Million souls (6)

Singapore ~ USD\$ 100 Million



~ 5 Million souls (20)

## **GRAPHENE RESEARCH CENTRE**

***S\$ 100 Million ~ USD\$ 80 Million - in 5 years***



**NATIONAL RESEARCH FOUNDATION**

*Prime Minister's Office, Republic of Singapore*



**NUS**  
National University  
of Singapore

**GRAPHENE RESEARCH CENTRE**

**Visit:**  
**[www.graphenecenter.org](http://www.graphenecenter.org)**

# People



Antonio Castro Neto  
Physics, NUS



Kian Ping Loh  
Chemistry, NUS



Barbaros Oezylmaz  
Physics, NUS



Andrew Wee  
Physics, NUS

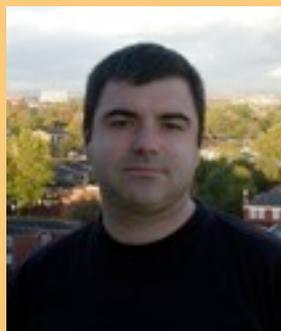


Nuno M. R. Peres  
Physics, NUS



Richard Kwok Wai Onn  
ST Kinetics

Kostya Novoselov  
Physics, NUS



Andre Geim  
Physics, Manchester



Yuan Ping Feng  
Physics, NUS



Peter Ho  
Physics, NUS



Lay-lay Chua  
Chemistry, NUS



Hyunsoo Yang  
EE, NUS



Li Baowen  
Physics, NUS



Yu Ting  
Physics, NTU



Miguel Cazallila  
NUS, Physics

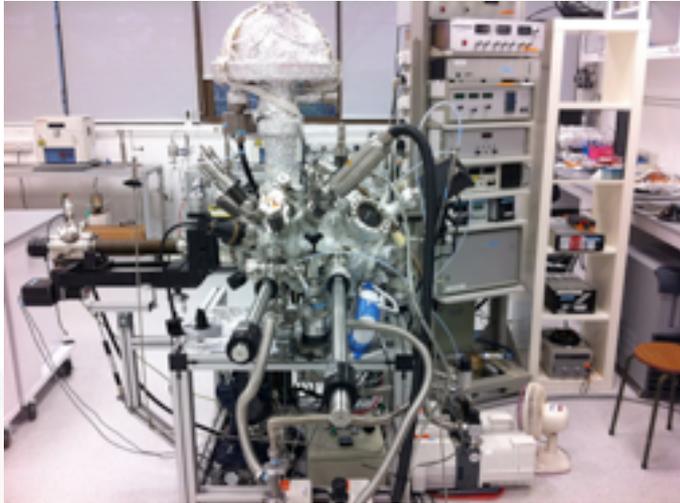


Vitor Pereira  
Physics, NUS

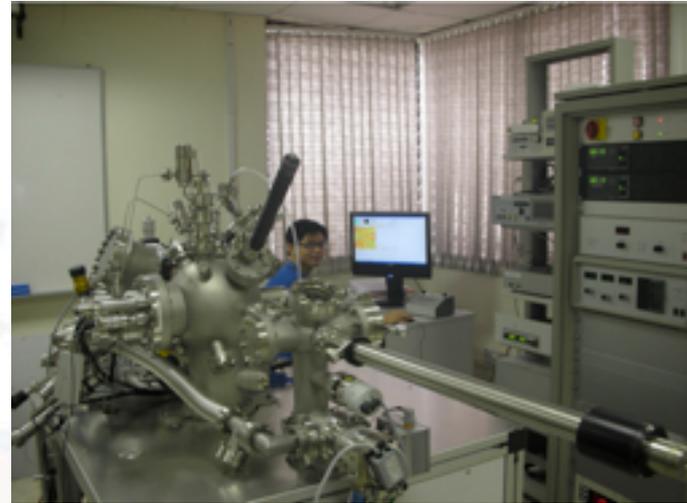


***1,000 sqm of lab space  
600 sqm, Class 100/1000 Clean Room***

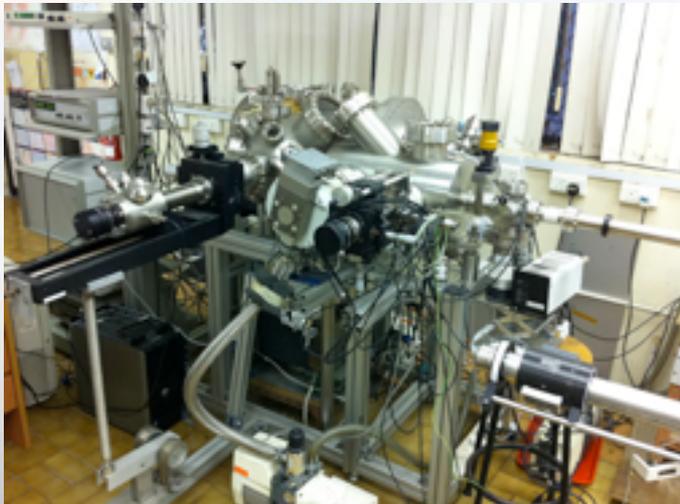
# EQUIPMENT



***XPS/UPS***



***UHV-STM***



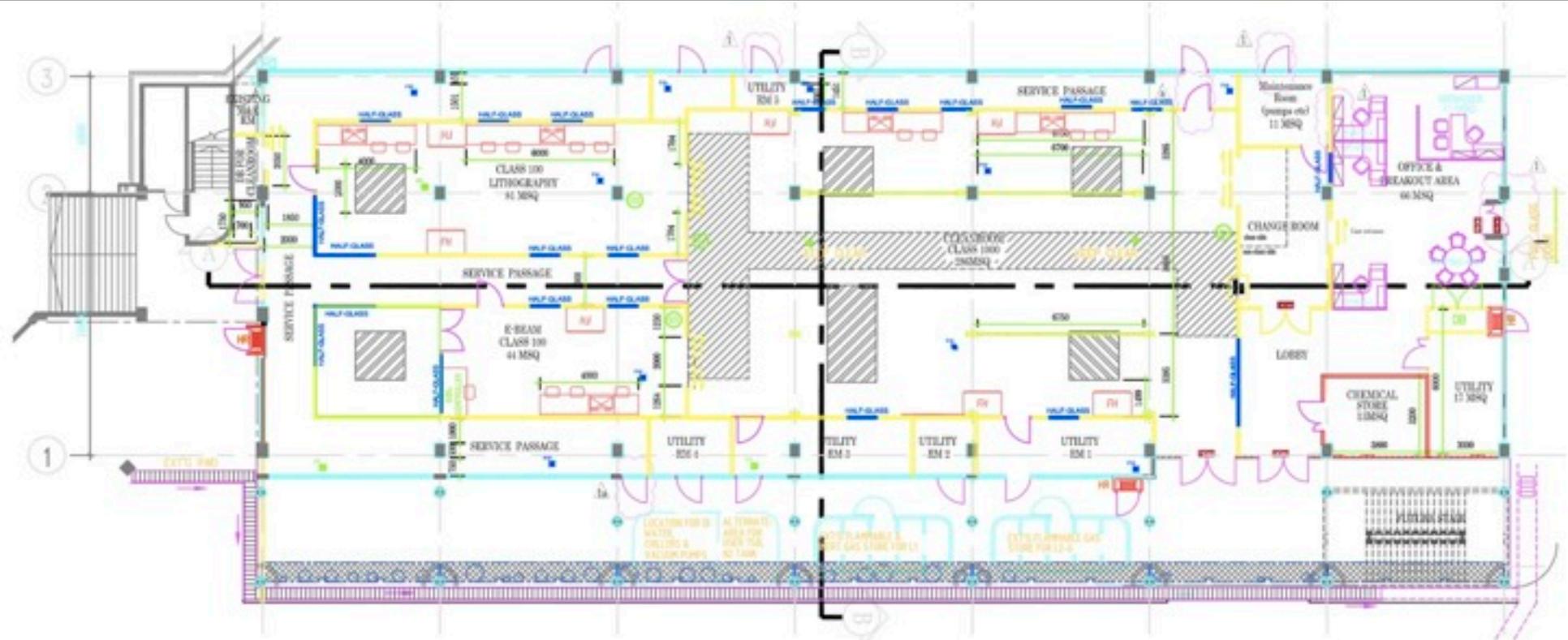
***HREELS***



***GLOVE BOX***



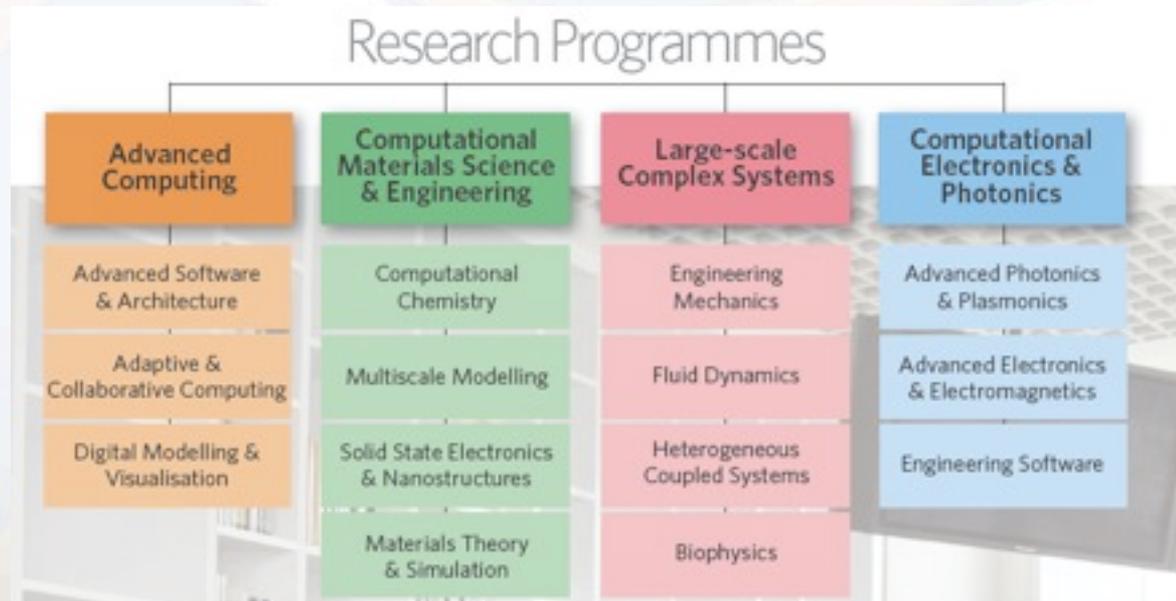
# Clean Room Class 100/1000



## *Modeling and Simulation of Structural and Electronic Properties of 2D-Crystals*



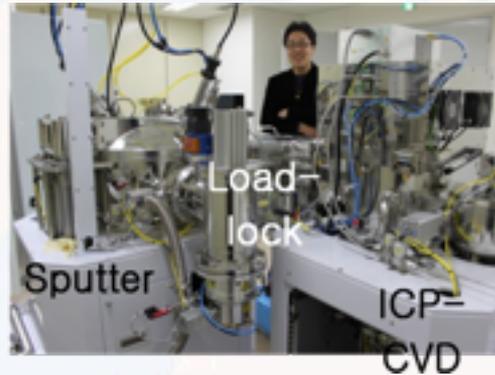
**800 nodes IBM  
Computer Cluster**



# Research Lines and Collaborative Framework

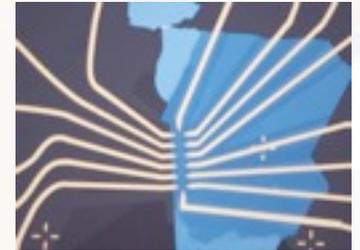
## Experiment

- Magneto-transport
- Optics
- Raman
- ARPES (SSLS)
- TEM
- STM
- SEM
- AFM



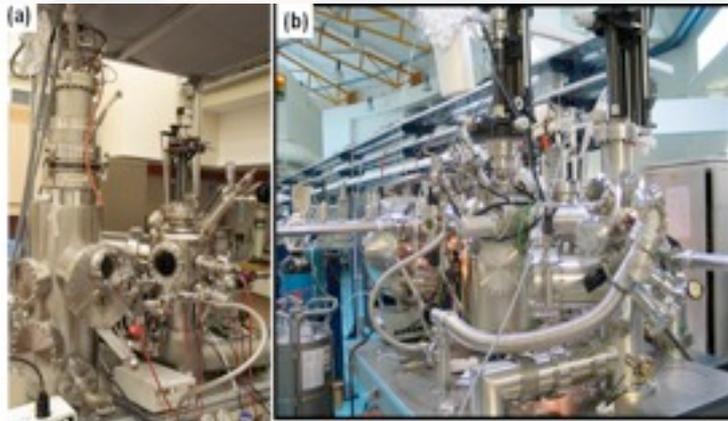
## Theory

- Modeling
- Ab-initio
- Molecular Dynamics
- In-house HPC cluster



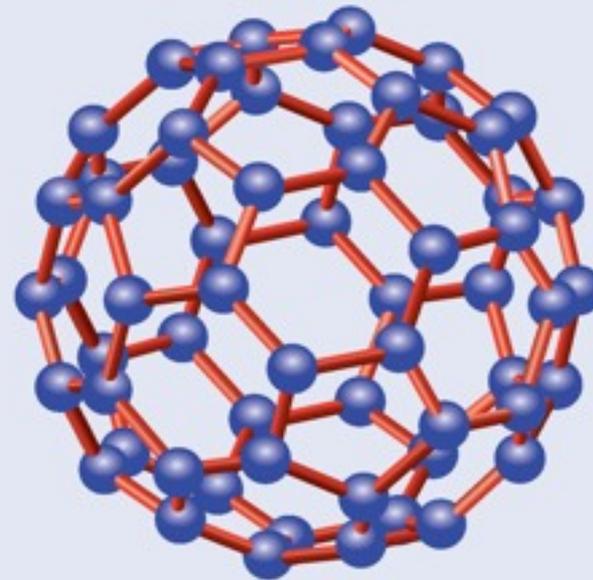
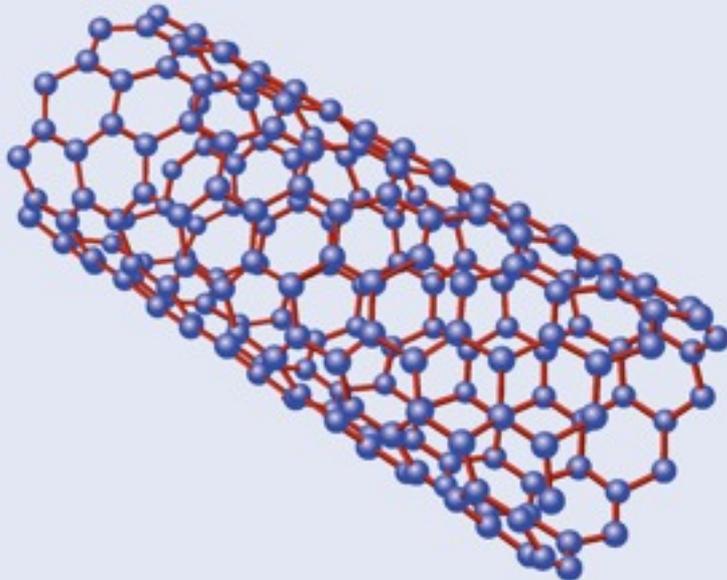
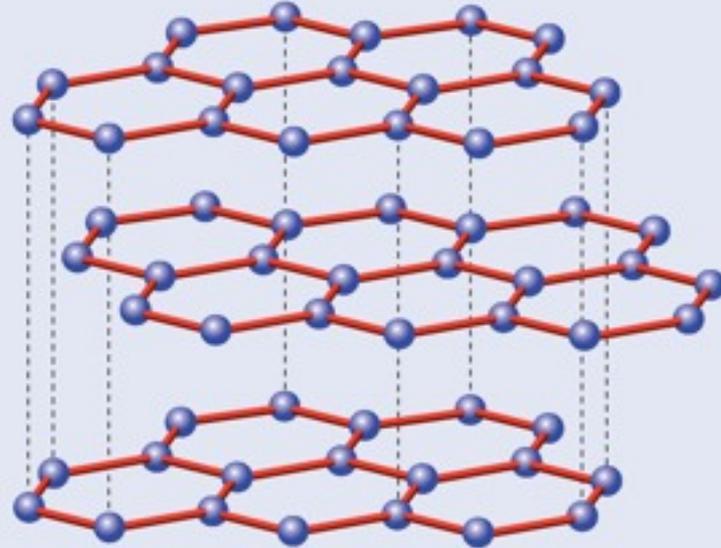
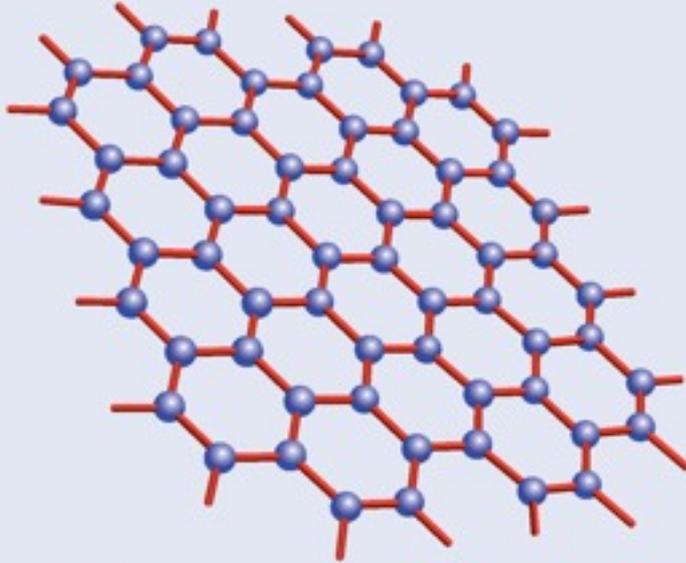
## Applications & Devices

- Growth (CVD, MBE)
- Micro-fabrication
- Patterning
- Assembly

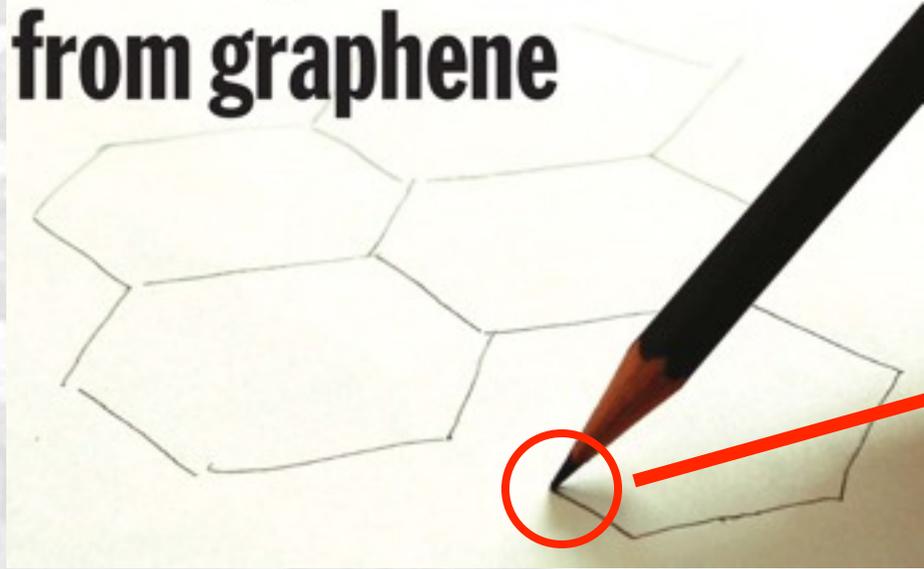


# What about Graphene ?

2 Graphene: mother of them all

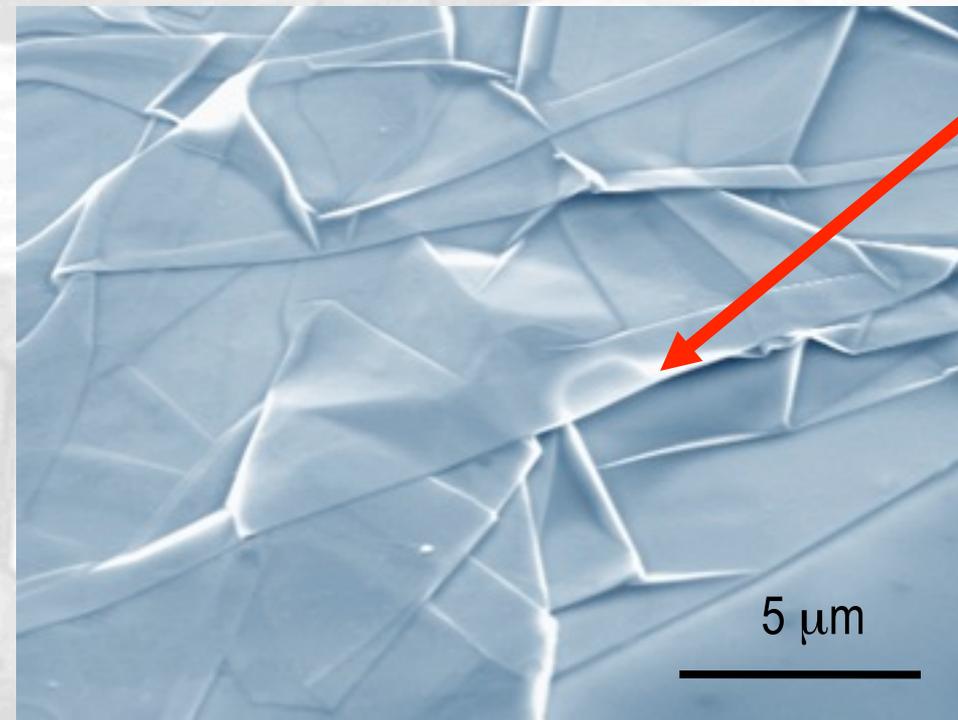


# Drawing conclusions from graphene



*Graphene has been produced  
since the pencil was invented  
in England in 1564 !*

**Human beings have been  
making money with  
Graphene since the 16th  
century !**



## Electric Field Effect in Atomically Thin Carbon Films

K. S. Novoselov,<sup>1</sup> A. K. Geim,<sup>1\*</sup> S. V. Morozov,<sup>2</sup> D. Jiang,<sup>1</sup>  
Y. Zhang,<sup>1</sup> S. V. Dubonos,<sup>2</sup> I. V. Grigorieva,<sup>1</sup> A. A. Firsov<sup>2</sup>

We describe monocrystalline graphitic films, which are a few atoms thick but are nonetheless stable under ambient conditions, metallic, and of remarkably high quality. The films are found to be a two-dimensional semimetal with a tiny overlap between valence and conduction bands, and they exhibit a strong ambipolar electric field effect such that electrons and holes in concentrations up to  $10^{13}$  per square centimeter and with room-temperature mobilities of  $\sim 10,000$  square centimeters per volt-second can be induced by applying gate voltage.

The ability to control electronic properties of a material by externally applied voltage is at the heart of modern electronics. In many cases, it is the electric field effect that allows one to vary the carrier concentration in a semiconductor device and, consequently, change an electric current through it. As the

semiconductor industry is nearing the limits of performance improvements for the current technologies dominated by silicon, there is a constant search for new, nontraditional materials whose properties can be controlled by the electric field. The most notable recent examples of such materials are organic conductors (1) and carbon nanotubes (2). It has long been tempting to extend the use of the field effect to metals [e.g., to develop all-metallic transistors that could be scaled down to much smaller sizes and would consume less energy and operate at higher frequencies

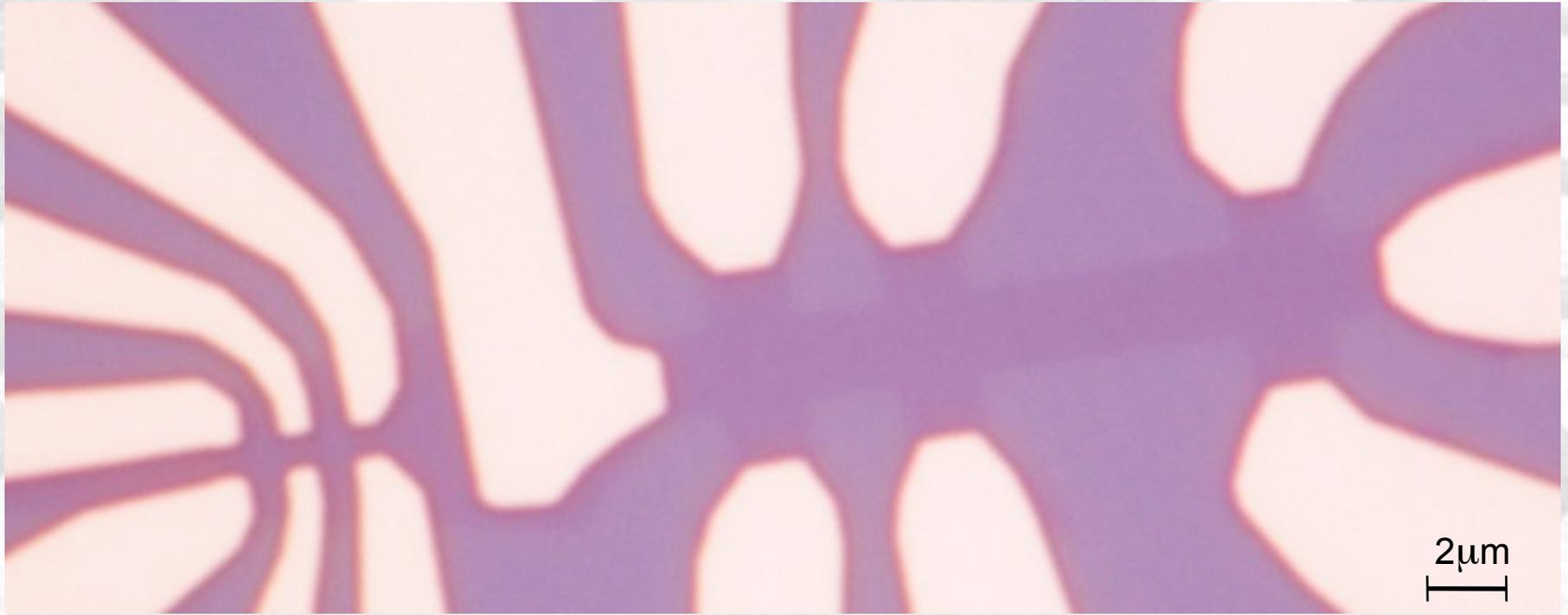
than traditional semiconducting devices (3)]. However, this would require atomically thin metal films, because the electric field is screened at extremely short distances ( $<1$  nm) and bulk carrier concentrations in metals are large compared to the surface charge that can be induced by the field effect. Films so thin tend to be thermodynamically unstable, becoming discontinuous at thicknesses of several nanometers; so far, this has proved to be an insurmountable obstacle to metallic electronics, and no metal or semimetal has been shown to exhibit any notable ( $>1\%$ ) field effect (4).

We report the observation of the electric field effect in a naturally occurring two-dimensional (2D) material referred to as few-layer graphene (FLG). Graphene is the name given to a single layer of carbon atoms densely packed into a benzene-ring structure, and is widely used to describe properties of many carbon-based materials, including graphite, large fullerenes, nanotubes, etc. (e.g., carbon nanotubes are usually thought of as graphene sheets rolled up into nanometer-sized cylinders) (5–7). Planar graphene itself has been presumed not to exist in the free state, being unstable with respect to the formation of curved structures such as soot, fullerenes, and nanotubes (5–14).

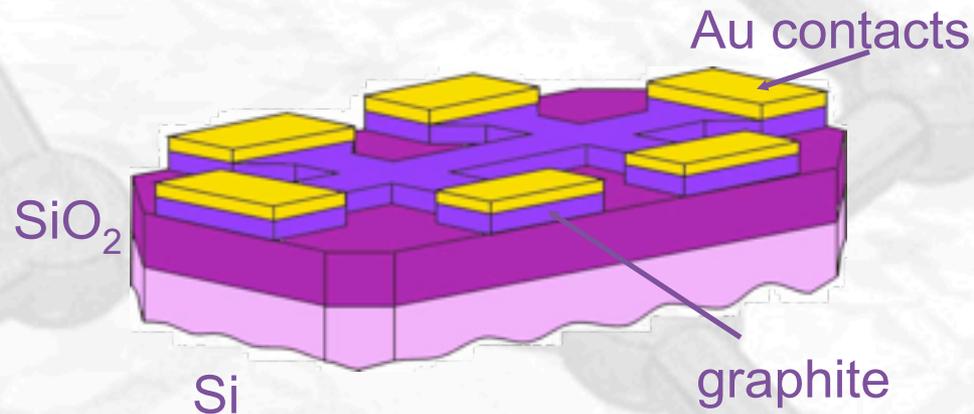
<sup>1</sup>Department of Physics, University of Manchester, Manchester M13 9PL, UK. <sup>2</sup>Institute for Microelectronics Technology, 142432 Chernogolovka, Russia.

\*To whom correspondence should be addressed. E-mail: geim@man.ac.uk

# Plus some nanotechnology...



- optical image
- SEM image
- design
- contacts and mesa



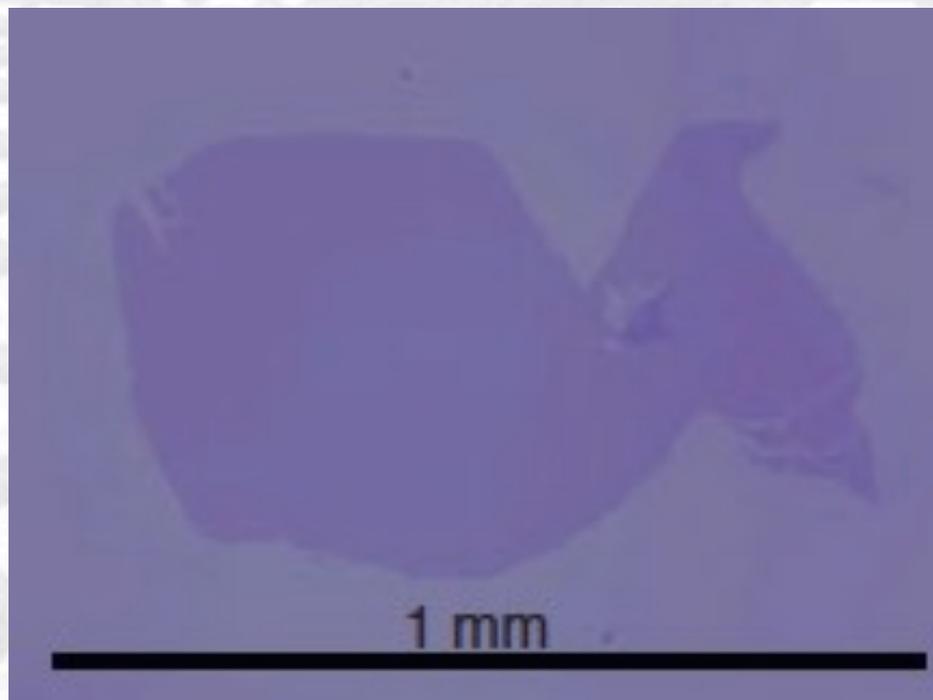
# Graphene: leading the way in material science and technology



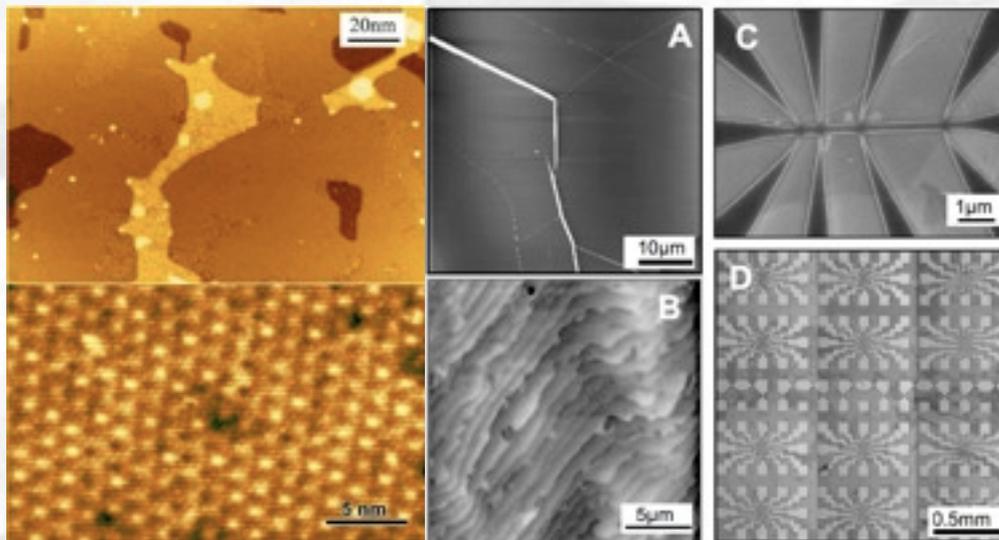
The 2010 Nobel Prize in Physics



Exfoliation

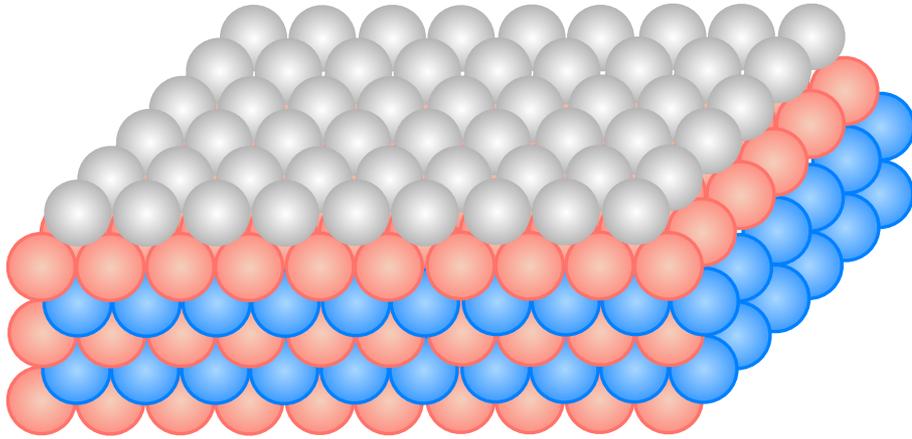


Growth on SiC



# CHEMICAL EXTRACTION

*epitaxially grown monolayers*



*chemically remove the substrate*

B. H. Hong et al, Nature Nanotech. 2010

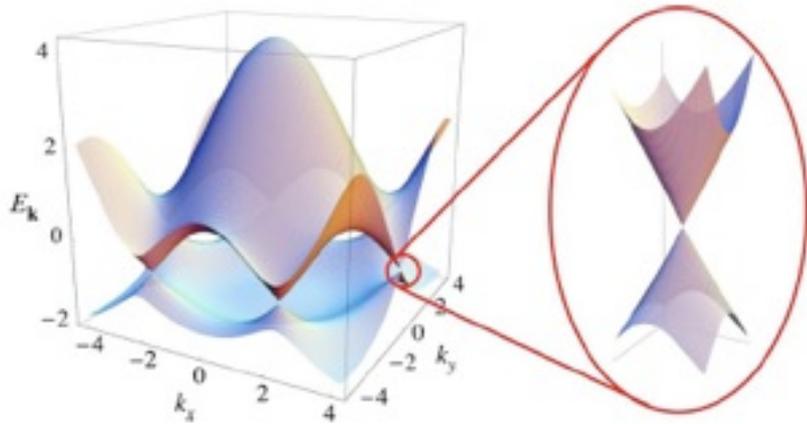


S. Seo (Samsung 2010)

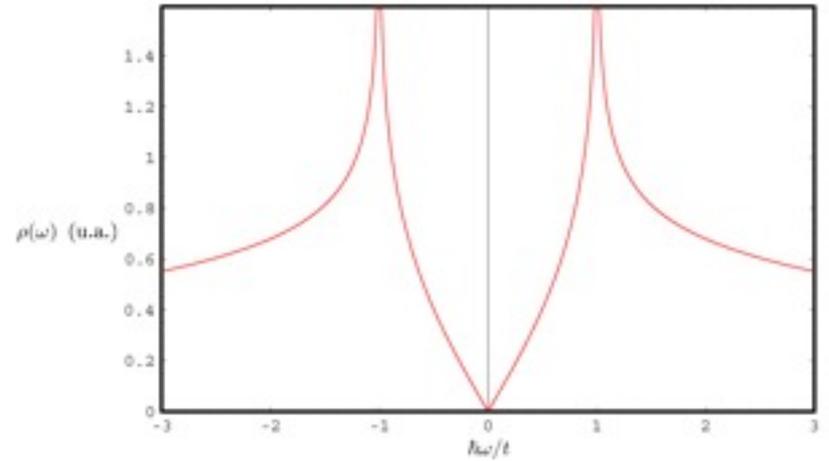
FIRST DEMONSTRATED

**graphene-on-Si wafers**  
uniform; no multilayer regions;  
few cracks;  $\mu > 5,000 \text{ cm}^2/\text{Vs}$

# Summary of Electronic and Structural Properties



Dirac electrons



Semi-metal

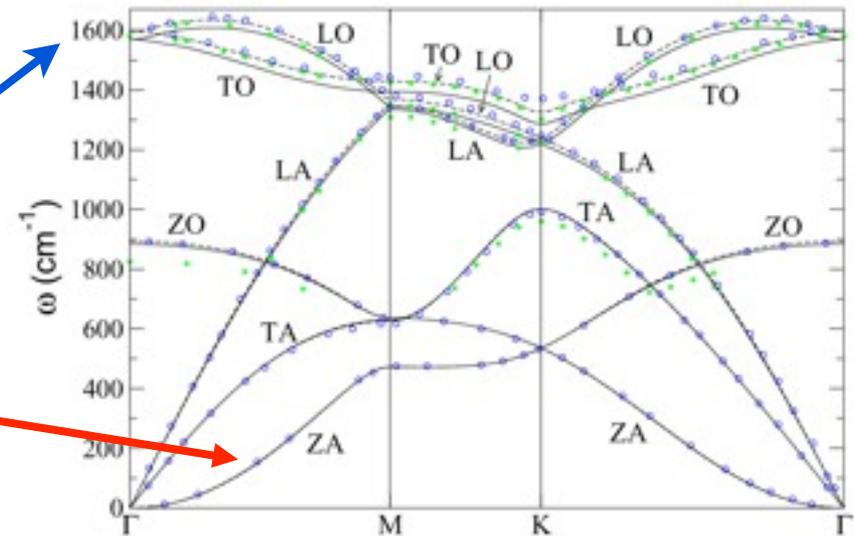
High optical phonon frequencies

$K = \text{Spring constant} \sim 50 \text{ eV/\AA}^2$

Flexural modes

$$\omega \propto \sqrt{\kappa} q^2$$

$\kappa = \text{bending rigidity} \sim 1 \text{ eV}$



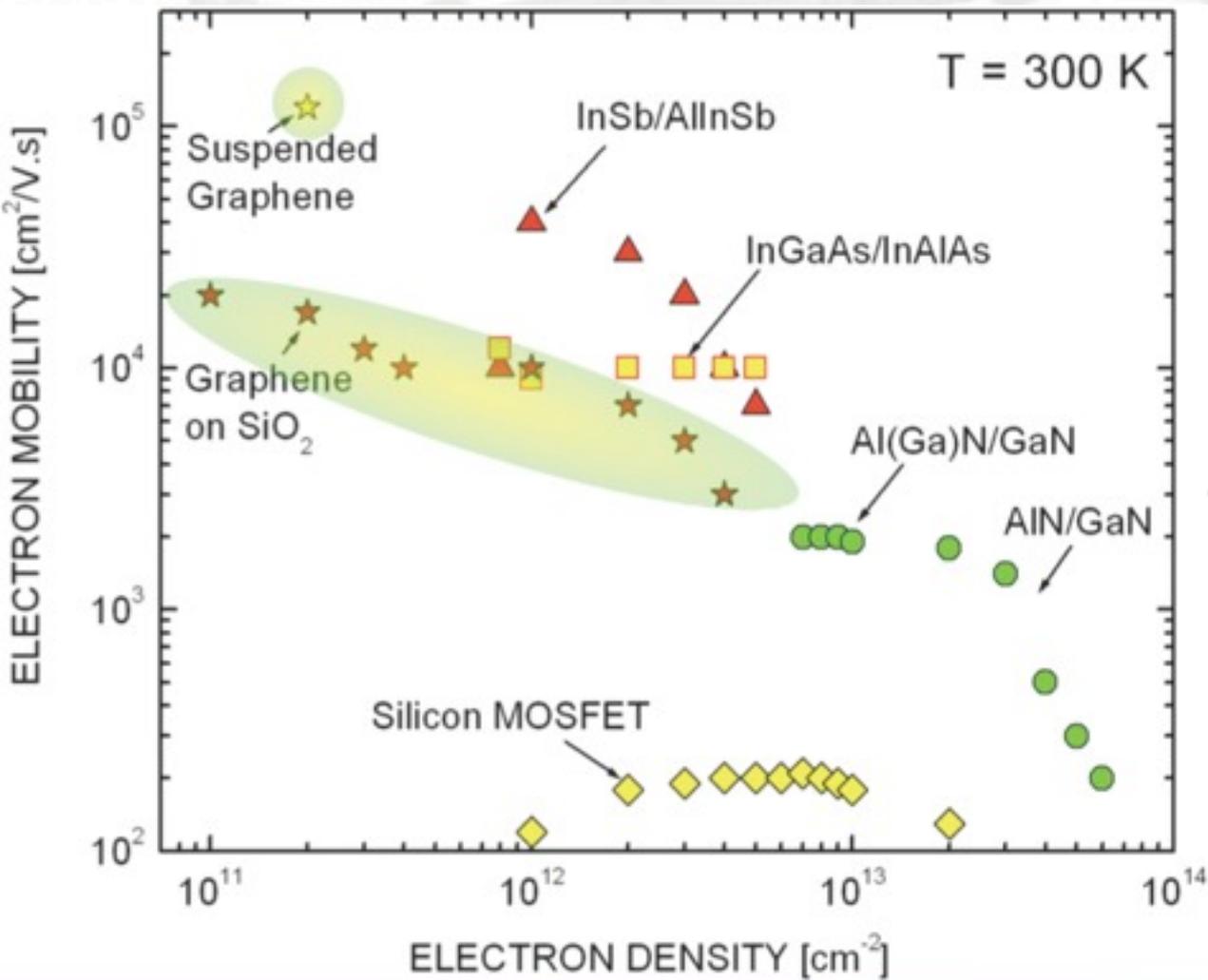
Phonons

# Superlative Properties of Graphene

- ✓ **Thinnest material sheet** imaginable...yet the strongest! (5 times stronger than steel and much lighter!)
- ✓ Graphene is a **semimetal**
- ✓ **Superb heat conductor**
- ✓ **Very high current densities** ( $\sim 10^9$  A/cm<sup>2</sup>)
- ✓ Easily transferrable to any substrate

Characteristic	Silicon	AlGaAs/ InGaAs	InAlAs/ InGaAs	SiC	AlGaN/ GaN	Graphene
Electron mobility at 300K (cm <sup>2</sup> /V·s)	1500	8500	5400	700	1500-2200	> 100,000
Peak electron velocity ( $\times 10^7$ cm/s)	1.0 (1.0)	1.3 (2.1)	1.0 (2.3)	2.0 (2.0)	1.3 (2.1)	5-7
Thermal conductivity (W/cm·K)	1.5	0.5	0.7	4.5	>1.5	48.4-53

Graphene: Unprecedented transport properties



Graphene shows the highest carrier mobility of any known material



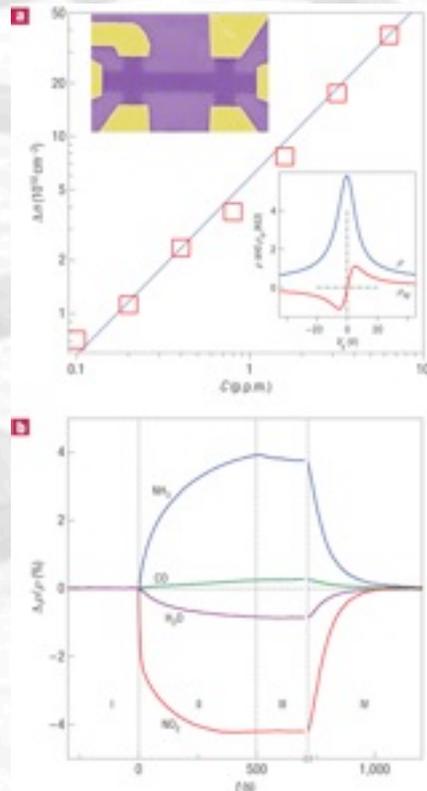
Unprecedented carrier mean free paths (~ $\mu\text{m}$ 's at room temperature) enable new device architectures

# Hype or Hope ?

## Detection of individual gas molecules adsorbed on graphene

F. Schedin, A. K. Geim, S. V. Morozov, E. W. Hill, P. Blake, M. I. Katsnelson & K. S. Novoselov

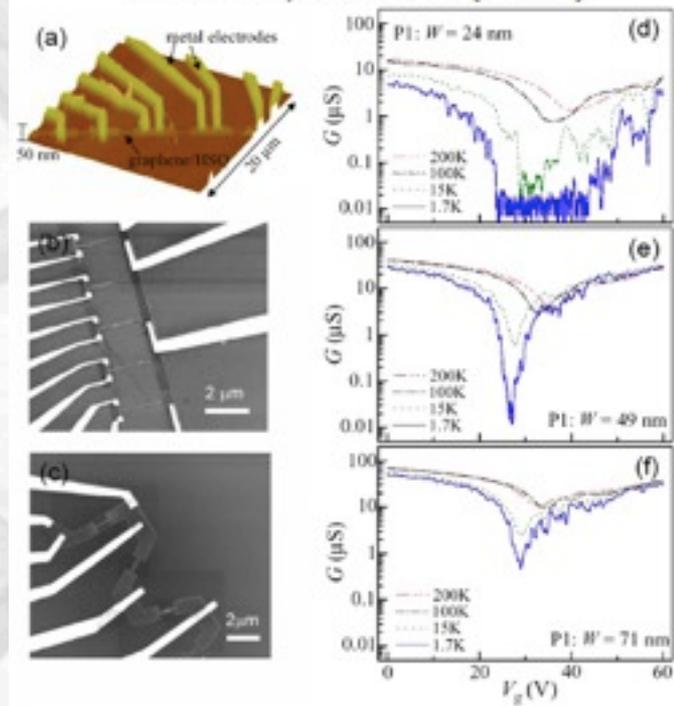
*Nature Mater* **6** (9): 652–655.



## Energy Band-Gap Engineering of Graphene Nanoribbons

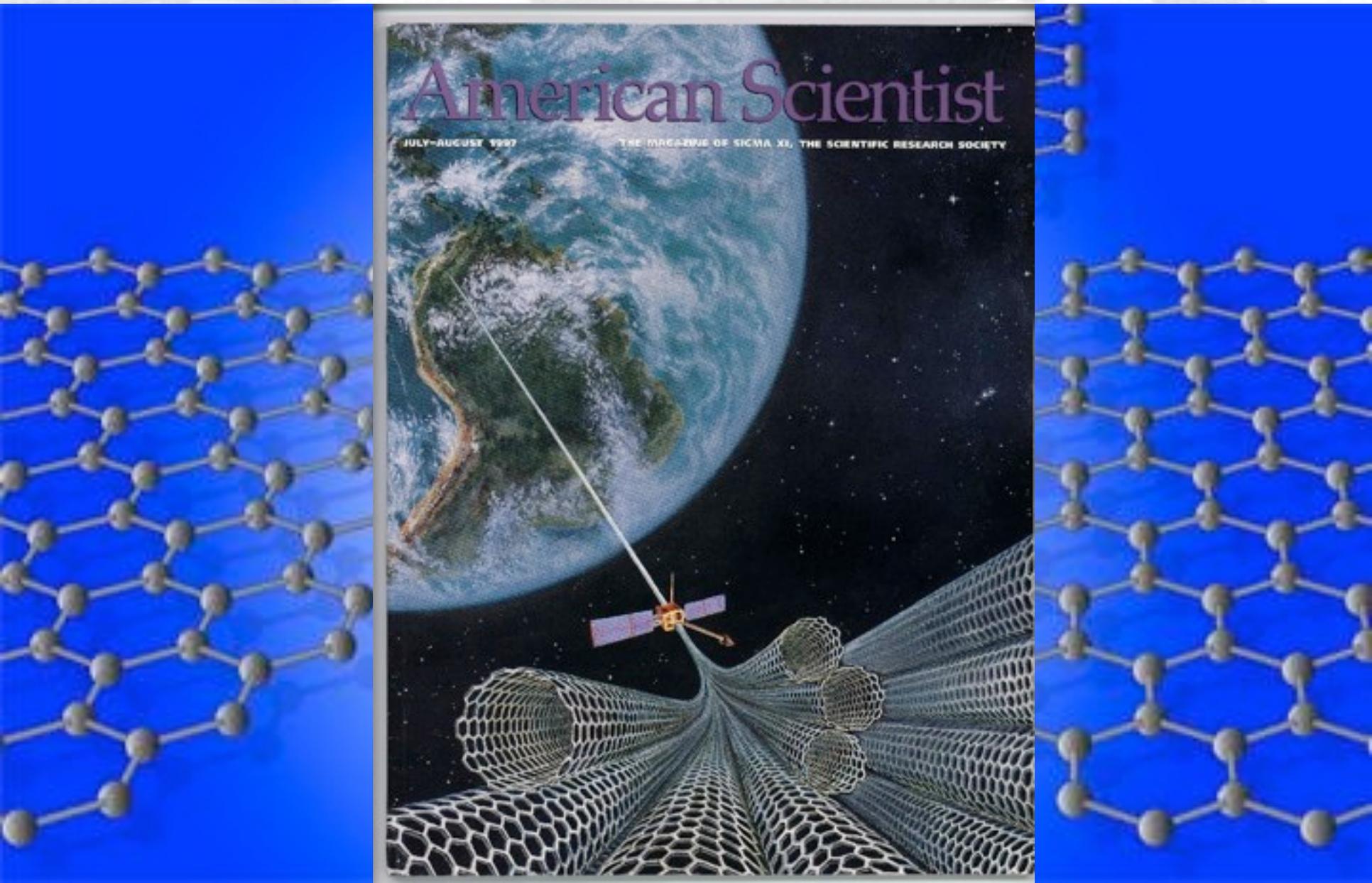
Melinda Y. Han,<sup>1</sup> Barbaros Özyilmaz,<sup>2</sup> Yuanbo Zhang,<sup>2</sup> and Philip Kim<sup>2</sup>

*PRL* **98**, 206805 (2007)



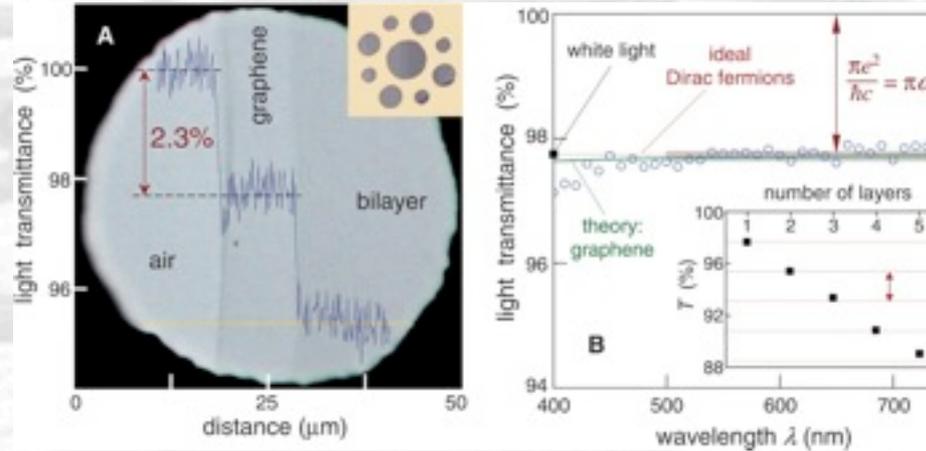
# Miniaturization down to 1 nm: a few benzene rings

## Graphene Quantum Dots



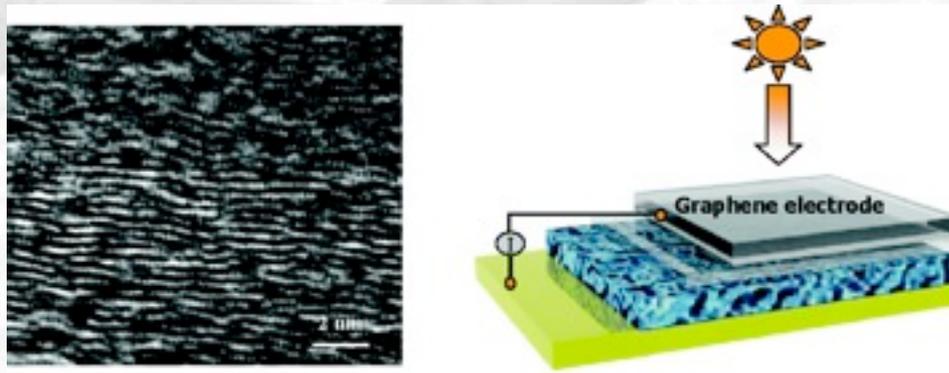
# Fine Structure Constant Defines Visual Transparency of Graphene

R. R. Nair, P. Blake, A. N. Grigorenko, K. S. Novoselov, T. J. Booth, T. Stauber, N. M. R. Peres, A. K. Geim  
*Science* 320: 1308.



# Transparent, Conductive Graphene Electrodes for Dye-Sensitized Solar Cells

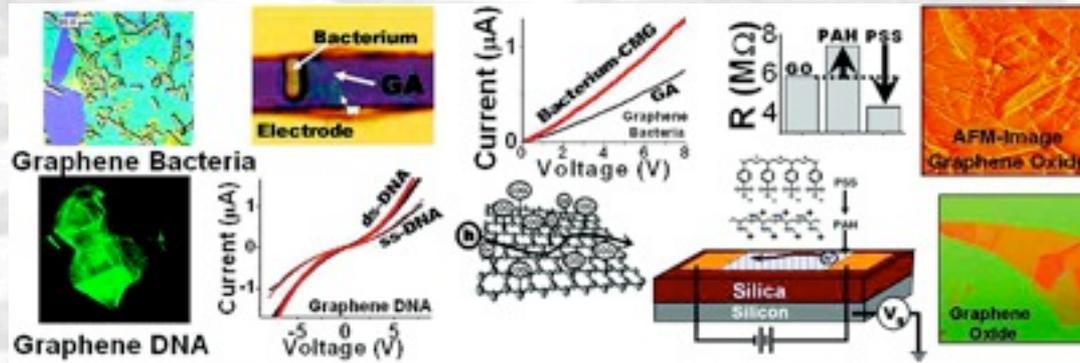
Xuan Wang, Linjie Zhi, and Klaus Müllen  
*Nano Letters* 8 (1): 323.



# Graphene-Based Single-Bacterium Resolution Biodevice and DNA Transistor: Interfacing Graphene Derivatives with Nanoscale and Microscale Biocomponents

Nihar Mohanty and Vikas Berry

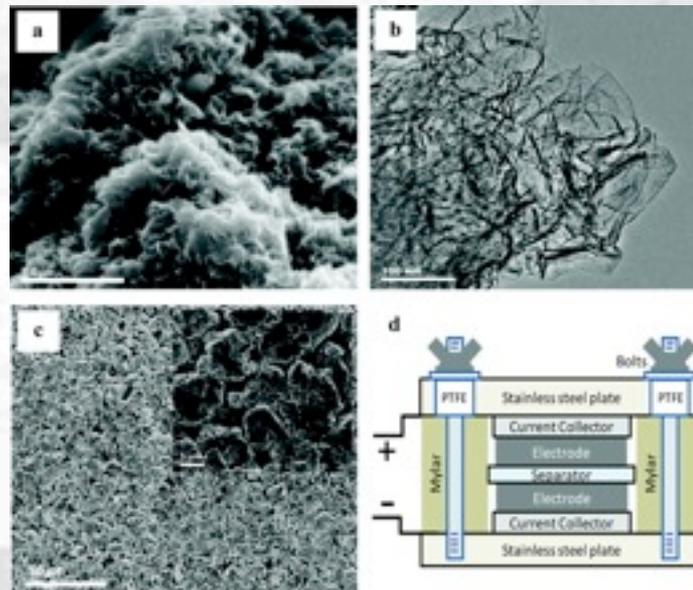
*Nano Letters* 8: 4469–76



## Graphene-Based Ultracapacitors

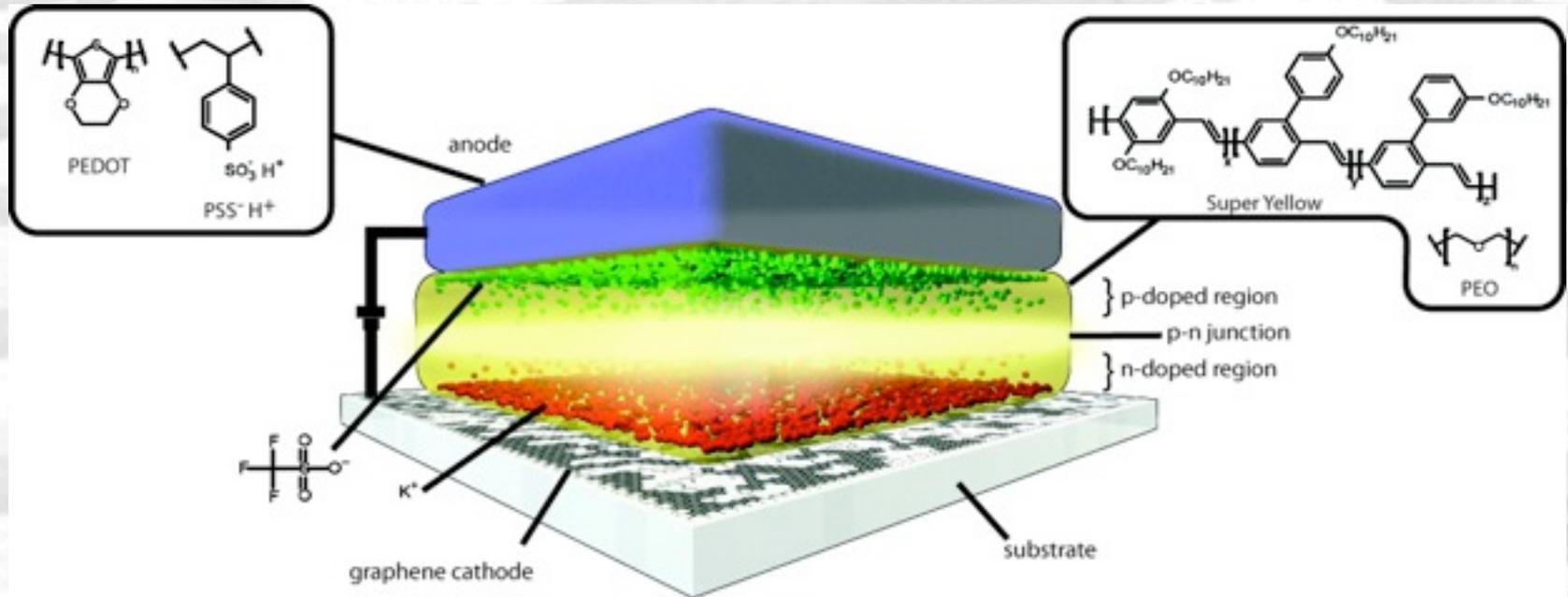
Meryl D. Stoller, Sungjin Park, Yanwu Zhu, Jinho An and Rodney S. Ruoff

*Nano Lett* 8 (10): 3498.



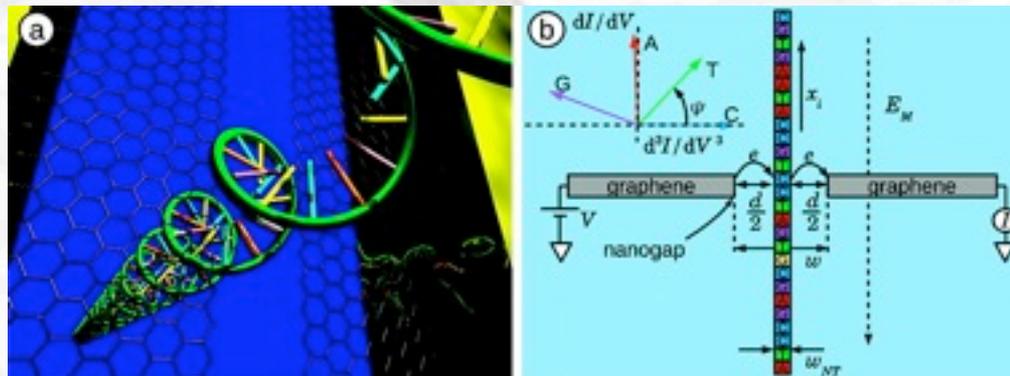
# Graphene and Mobile Ions: The Key to All-Plastic, Solution-Processed Light-Emitting Devices

Piotr Matyba, Hisato Yamaguchi, Goki Eda, Manish Chowalla, Ludvig Edman and Nathaniel D. Robinson  
*ACS Nano*, 2010, 4 (2), pp 637–642

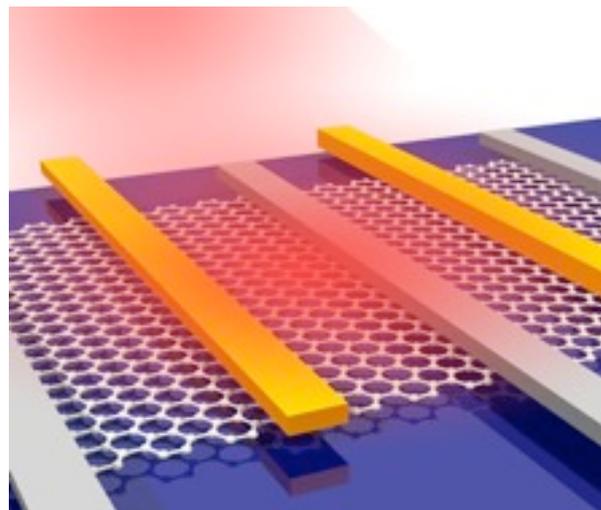
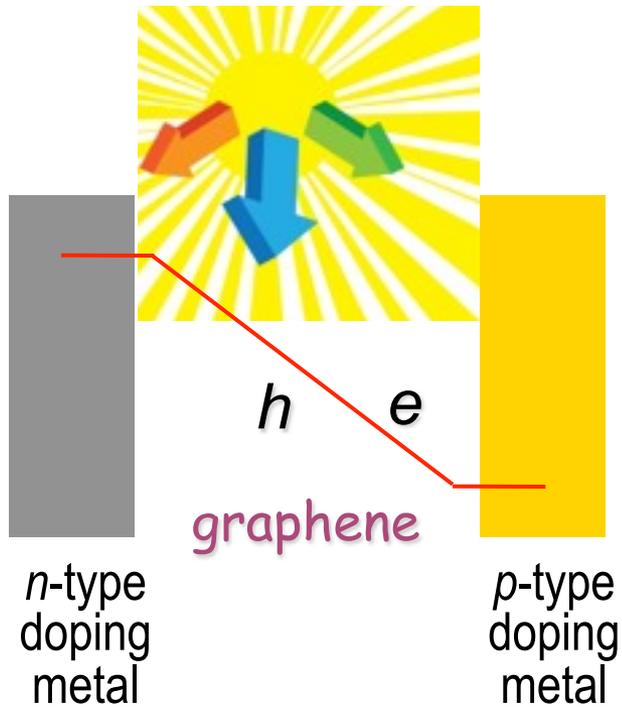


# Rapid Sequencing of Individual DNA Molecules in Graphene Nanogaps

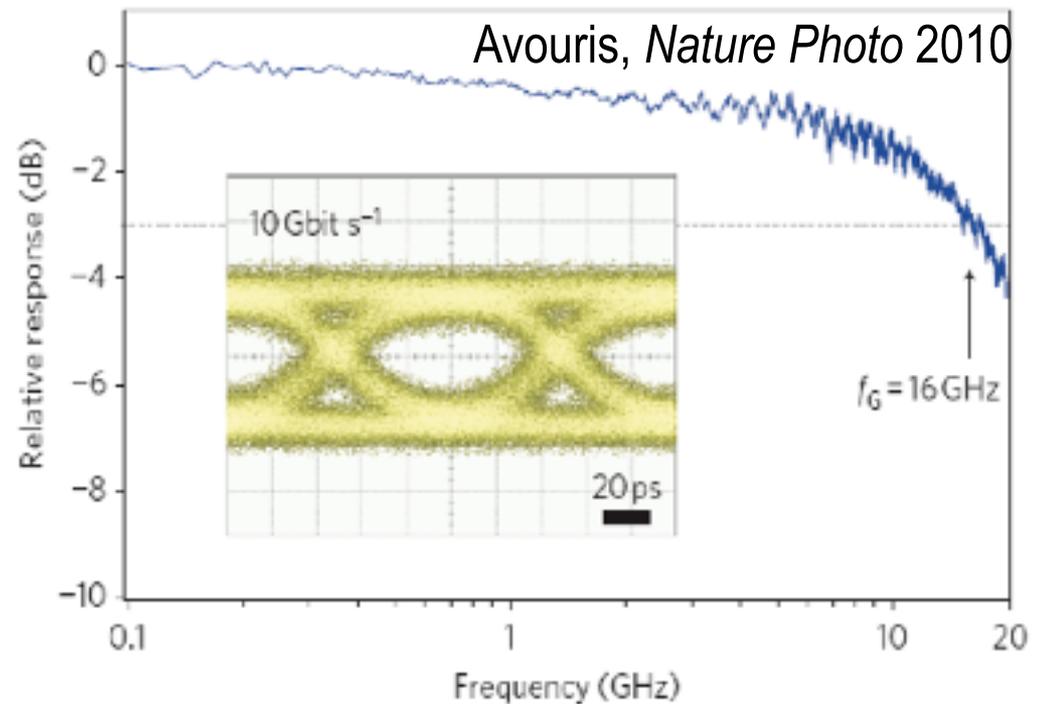
Henk W. Ch. Postma  
*Nano Lett.*, 2010, 10 (2), pp 420–425



# ULTRAFAST PHOTODETECTORS



ballistic transport  
of photo-generated carriers  
in built-in electric field



~2% conversion  
due to high transparency of graphene

# SUBSTITUTE FOR ITO

GRAPHENE:  
conductive & transparent

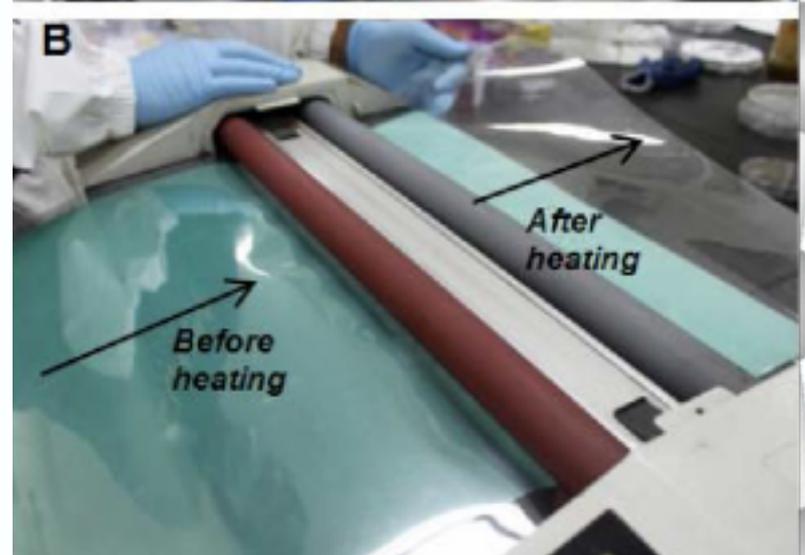


$\rho \sim 40 \Omega/\square$  transparency  $\sim 90\%$

$\mu \sim 5,000 \text{ cm}^2/\text{Vs}$

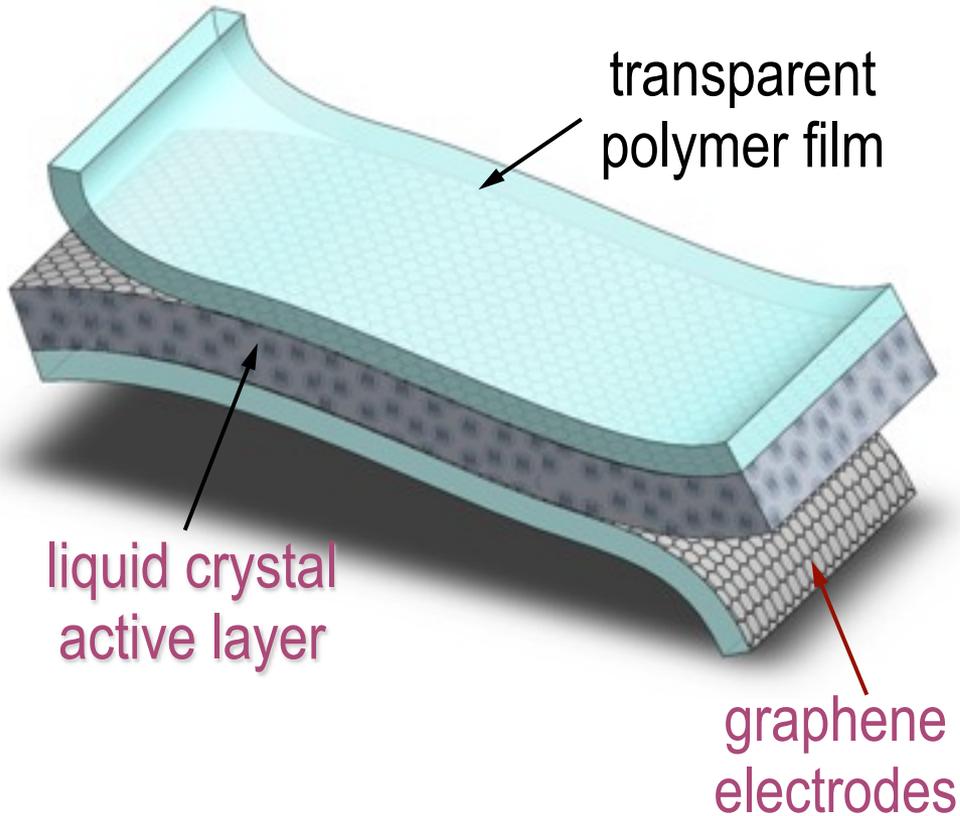
Hong, Nature 2009; Nature Nanotech. 2010

flexible:  
sustains strain  $>10\%$



# TOUCH SCREENS

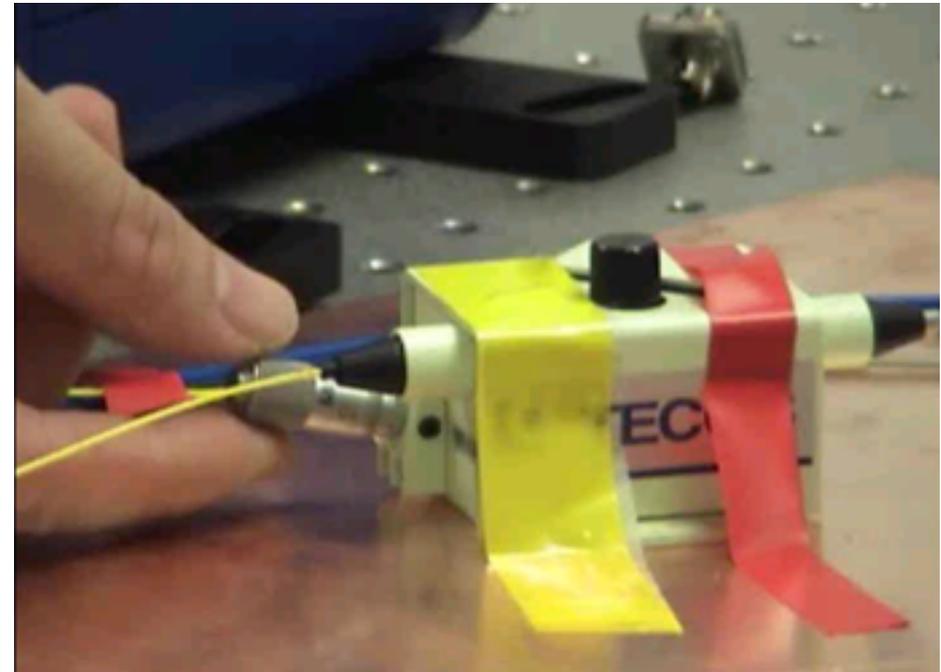
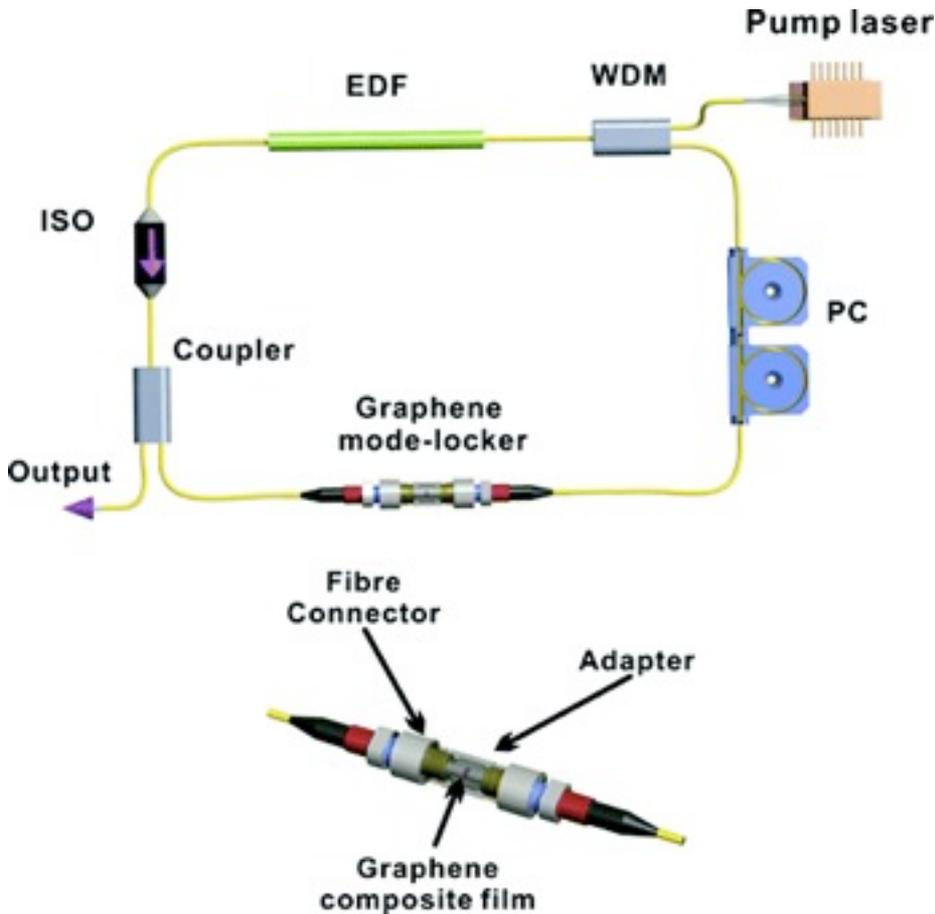
bendable & wearable



SKKU-Samsung 2010

# BROADBAND SATURABLE ABSORBERS

non-linear opacity:  
graphene is more  
transparent at high powers

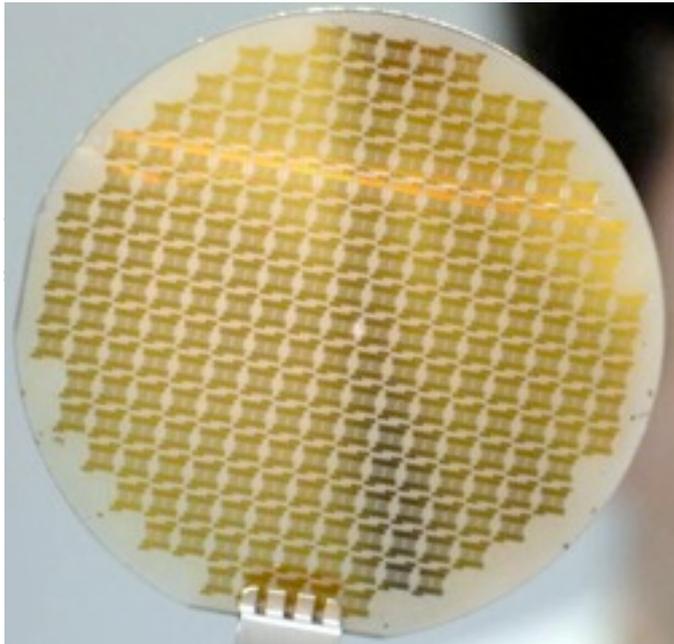
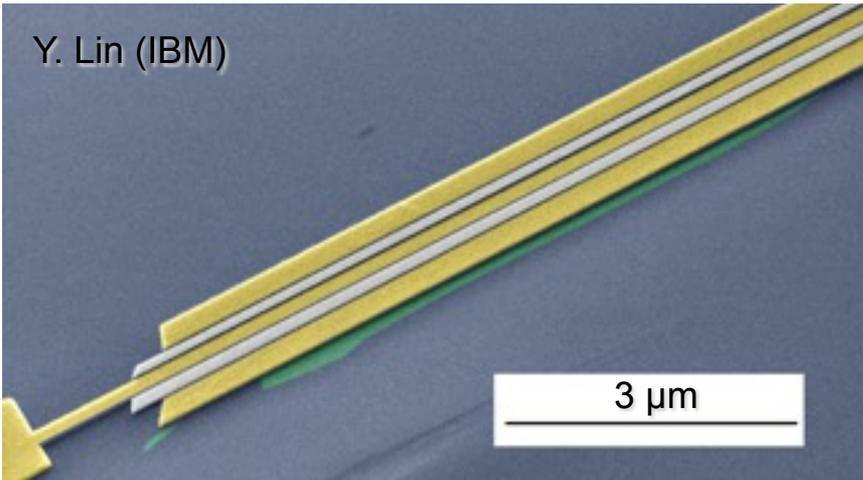


from far-infrared to UV  
~10 fs response

STARTUPS  
@ Singapore & Cambridge

# THz Transistors

Y. Lin (IBM)



ballistic transport  
on submicron scale,  
high velocity,  
great electrostatics,  
scales to nm sizes  
ultra high-f

analogue transistors:

HEMT design

Manchester, *Science* '04

US military programs:

500 GHz transistors

on sale by 2013 years

demonstrated (IBM & HRL 2009):

~100 GHz even for low  $\mu$  & long channels



ANY APPLICATION  
WHERE  
CARBON NANOTUBES  
OR GRAPHITE  
ARE CONSIDERED

**BUT can be BETTER**

- both sides bind
- monolayers  
cannot cleave  
any further

production within 3 years: from 0 to >100 ton pa  
low-quality graphene (multilayers)

Take home lesson

Graphene

is NOT the end of the road !

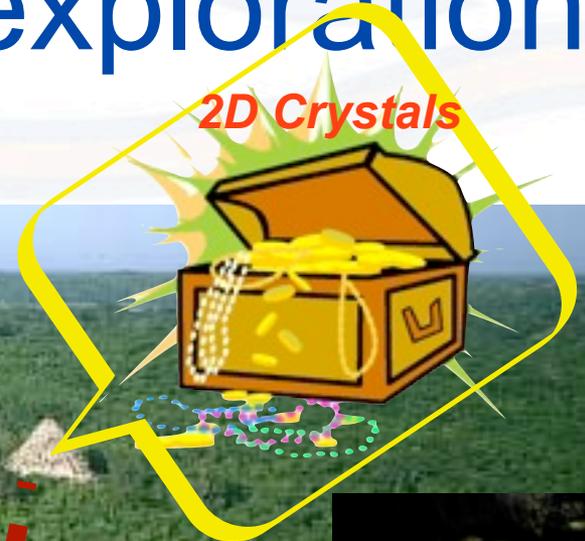


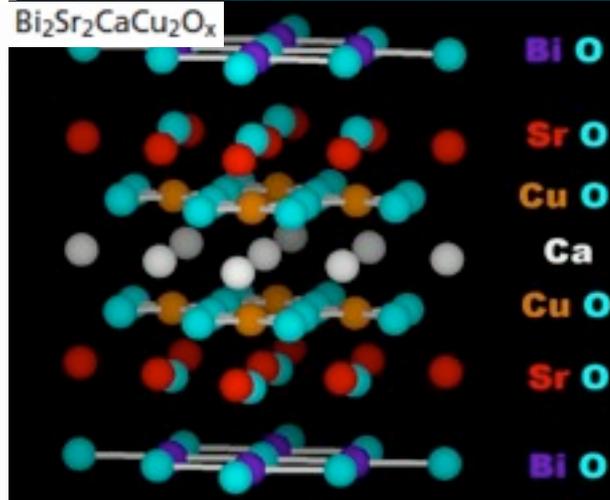
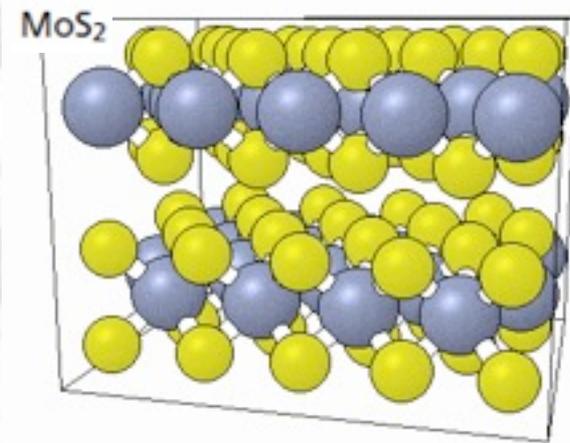
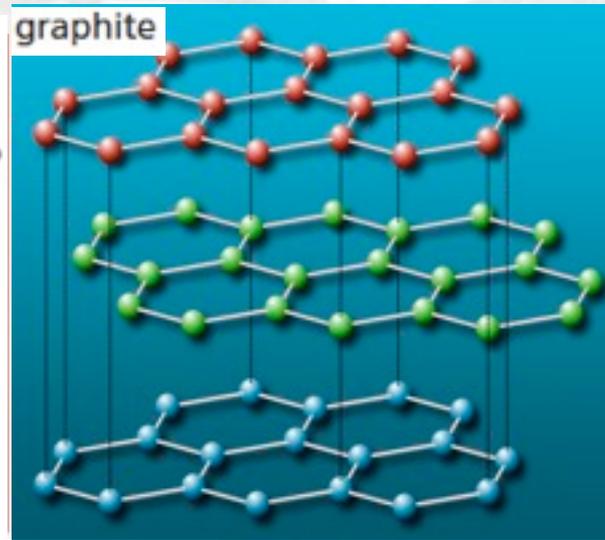
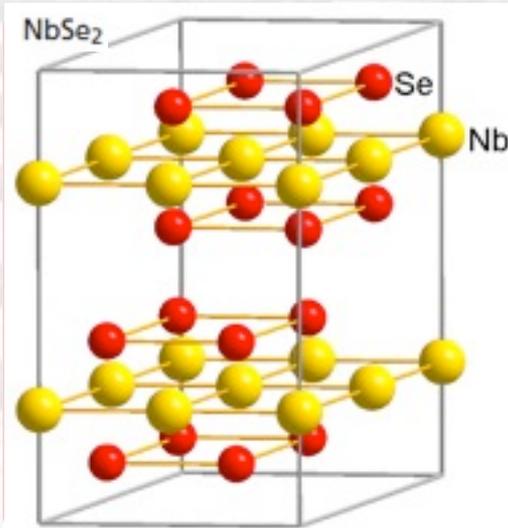
Take home lesson

# Graphene is the beginning of an exploration!

Graphene

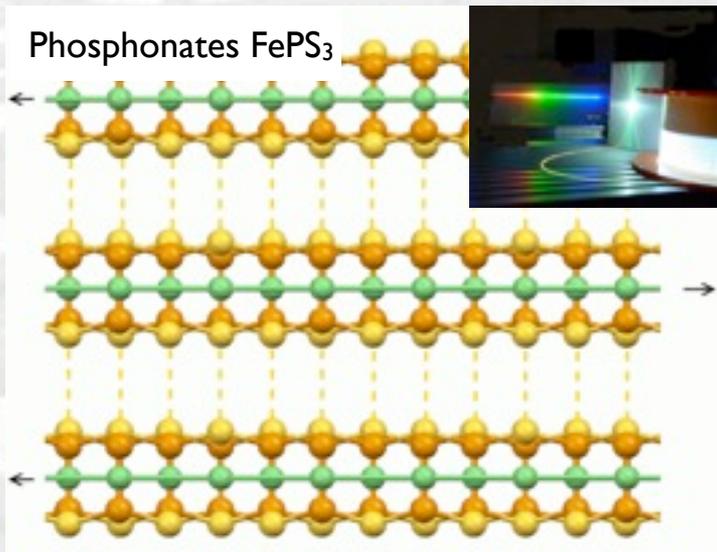
2D Crystals



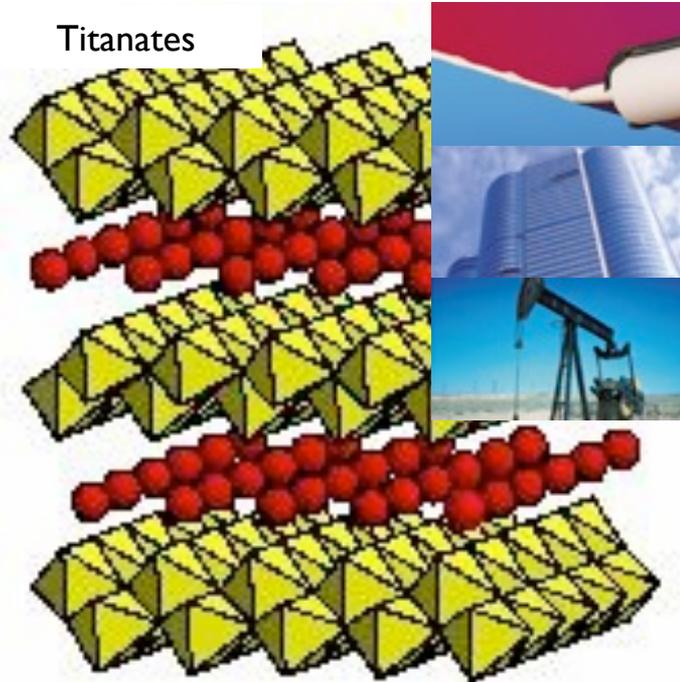


K.S. Novoselov, D. Jiang, T. Booth, V.V. Khotkevich, S. V. Morozov, & A.K. Geim. *Two Dimensional Atomic Crystals*. PNAS 102, 10451-10453 (2005).

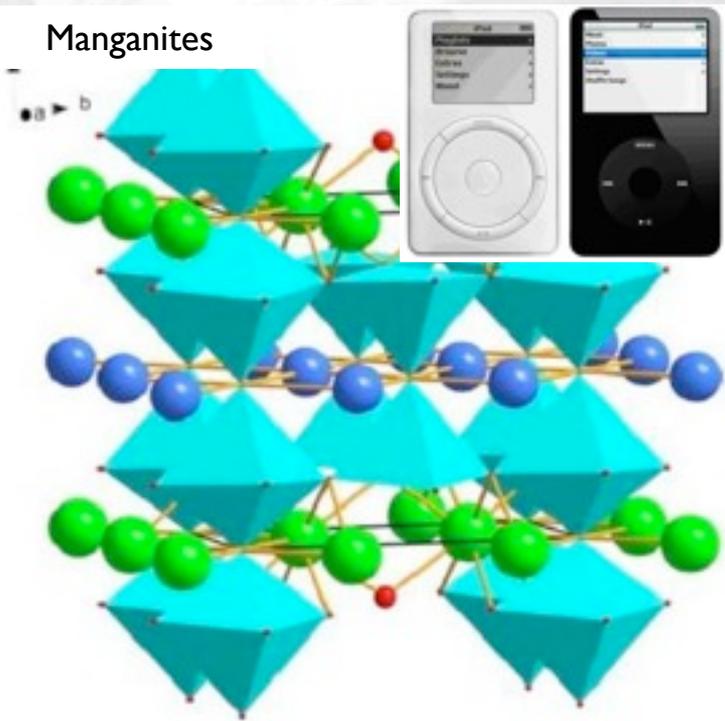
Phosphonates  $\text{FePS}_3$



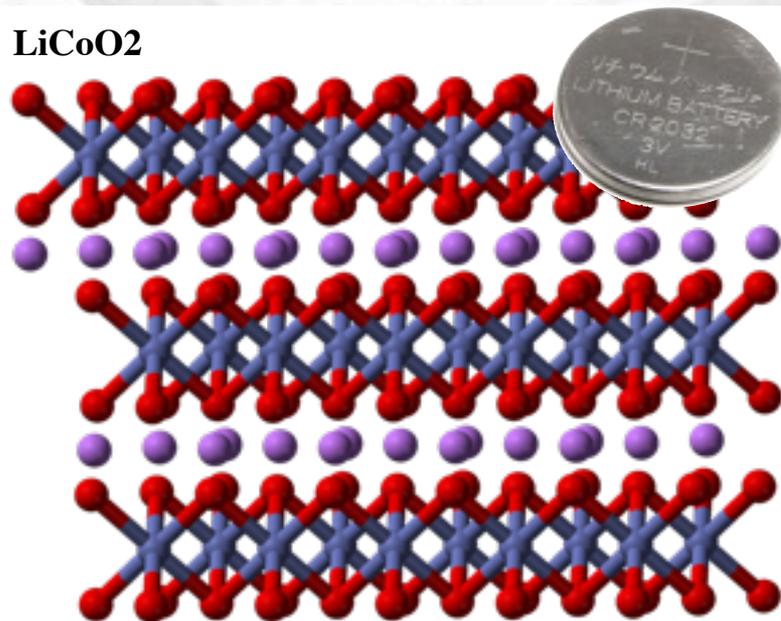
Titanates



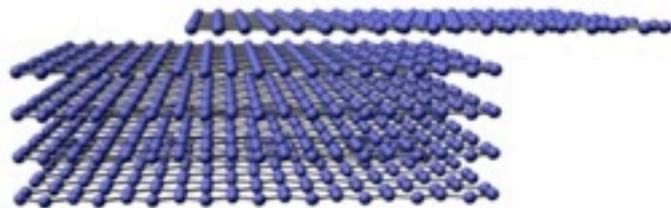
Manganites



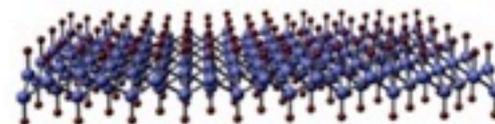
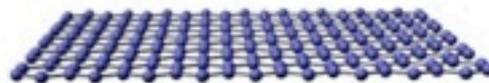
$\text{LiCoO}_2$



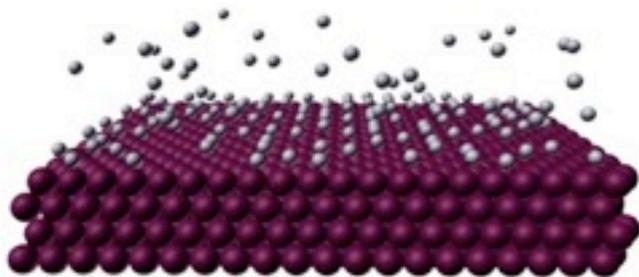
# New Routes for 2D Crystal Growth and Tailoring



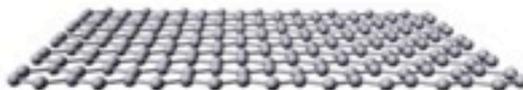
Exfoliation



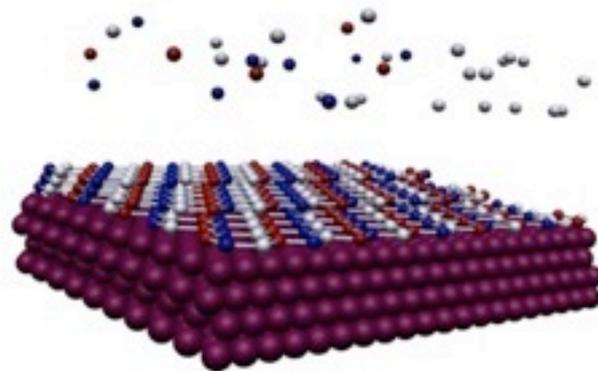
Chemical Functionalization



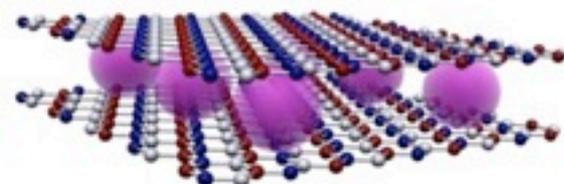
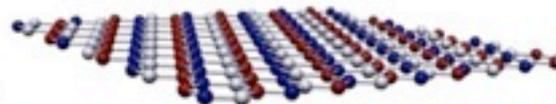
CVD Growth



Strain Engineering

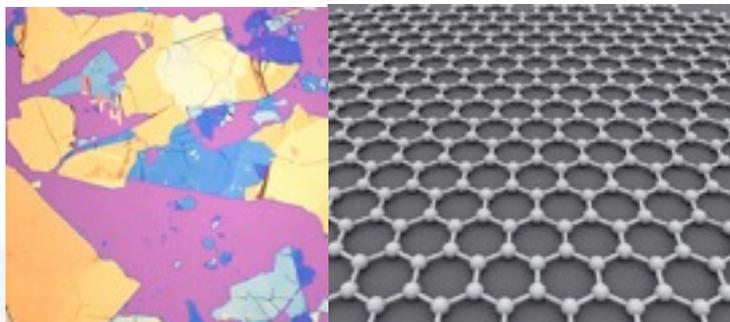


MBE



Intercalation

# Platforms

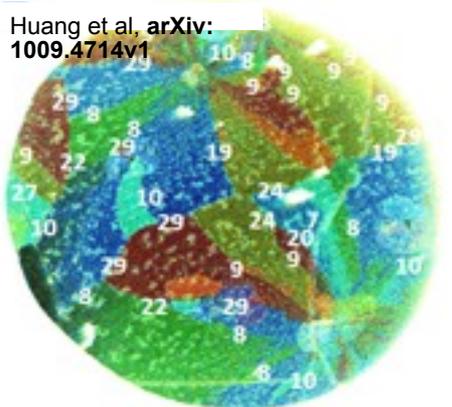


## Single Crystal Graphene

- **Electronically great; Structurally great**
- **Mass Production Cost: ?**
- **High End Electronics**

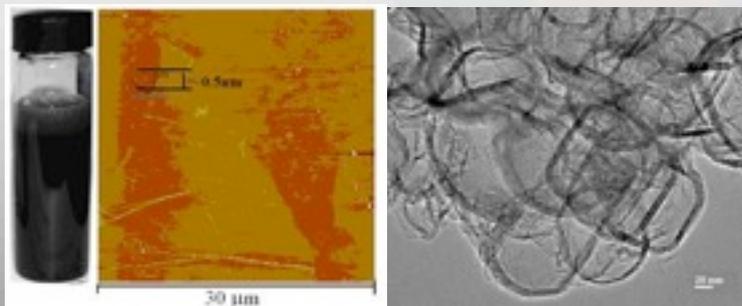


Huang et al, arXiv:  
1009.4714v1



## CVD Graphene : growth on metal

- **Electronically OK ; Structurally OK**
- **Mass Production Cost: Medium Price**
- **Flexible Electronics**

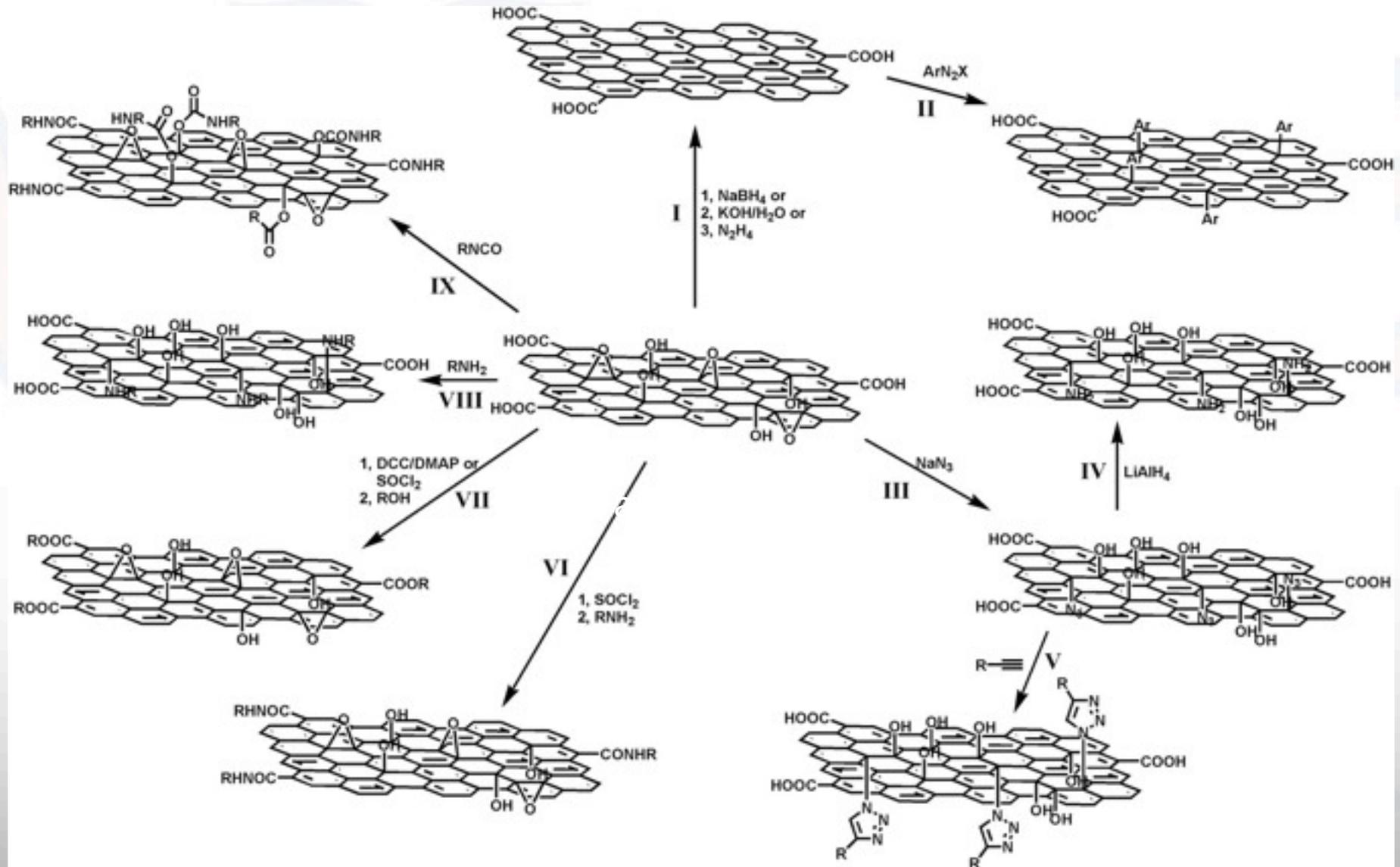


## Graphene suspension obtained from sonication of graphite

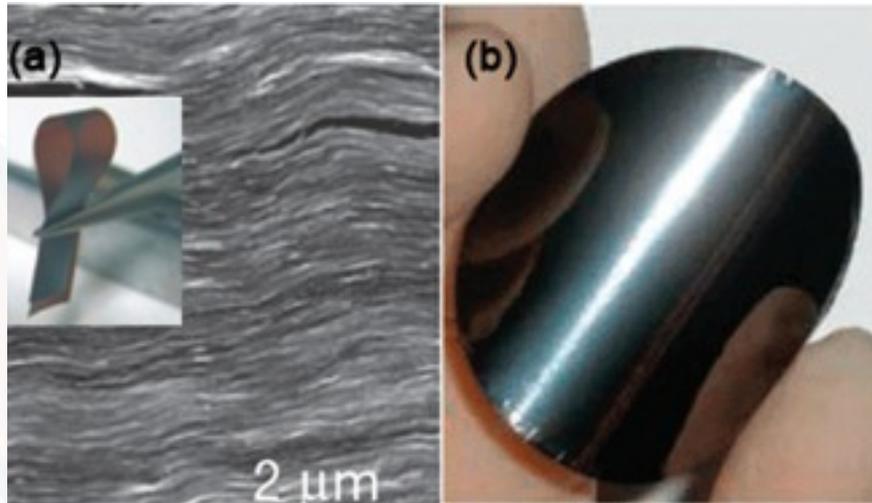
- **Electronically dirty; Structurally poor**
- **Mass Production Cost: Low**
- **Printed Electronics**



# TAILOR MADE CHEMISTRY ON GIANT POLYAROMATIC PLATFORM (GRAPHENE OXIDE)

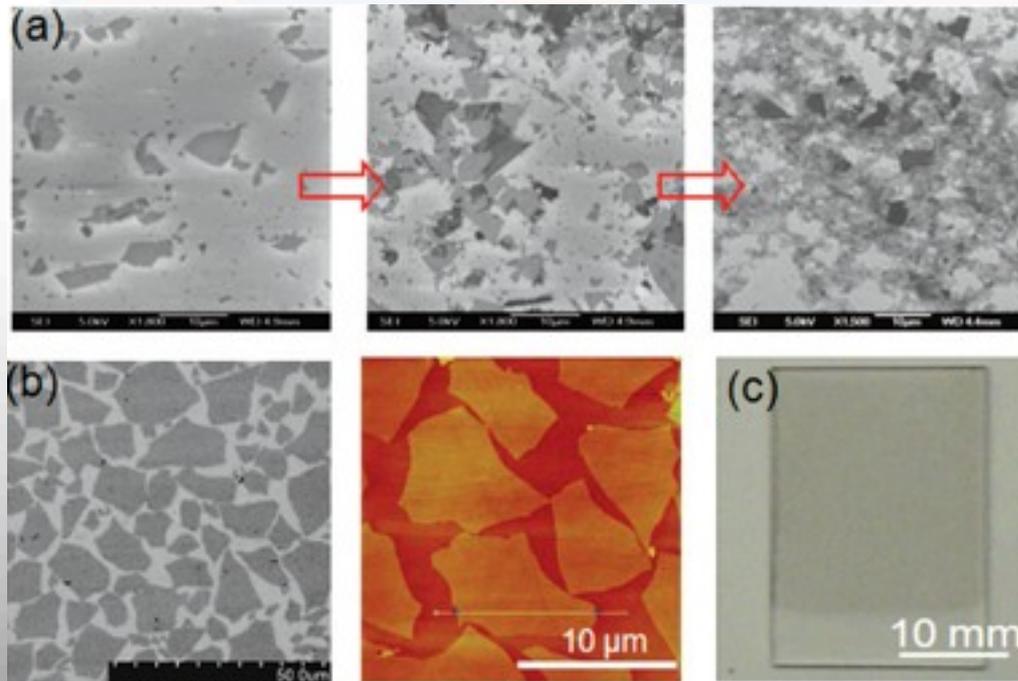


# Atomically Thin Films (ATF)



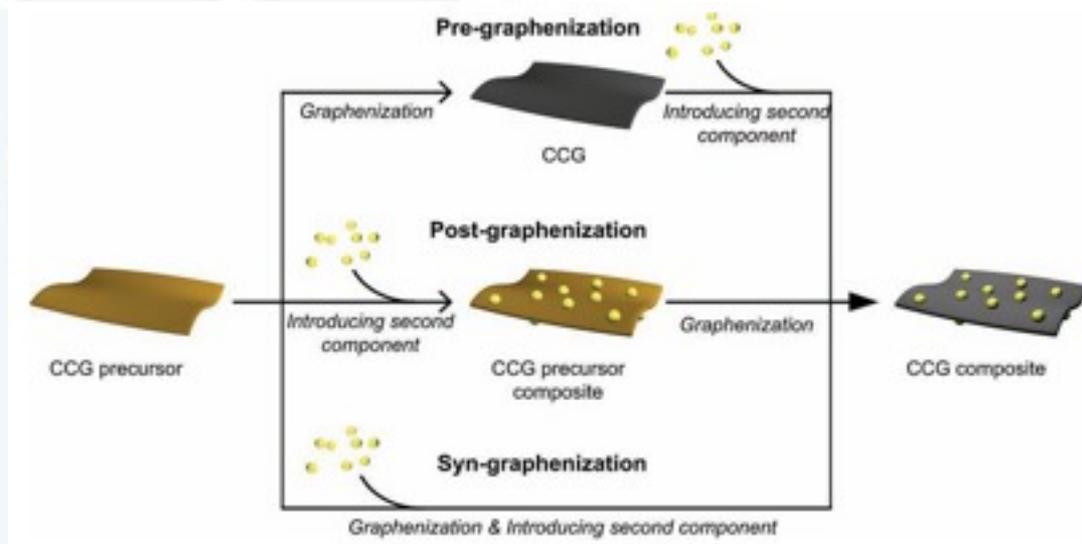
Free-standing graphene films

Solution process → density control

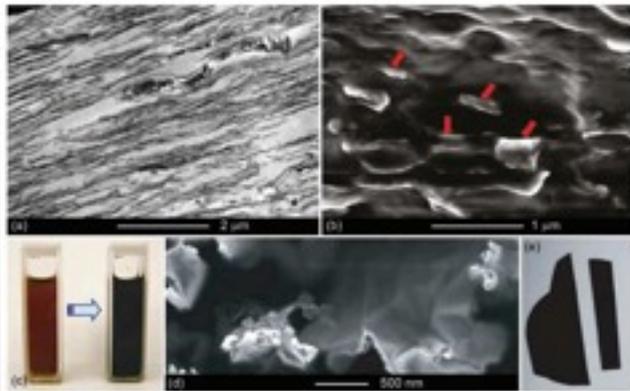


**GO film by Langmuir-Blodgett assembly**

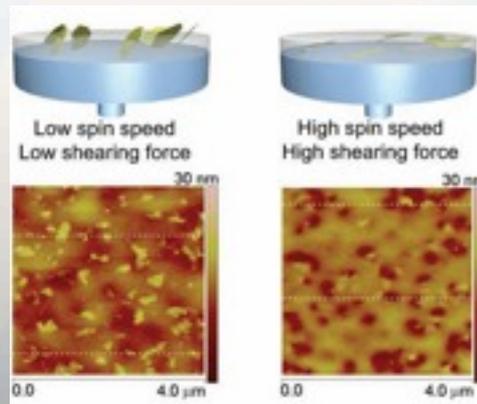
# Composites



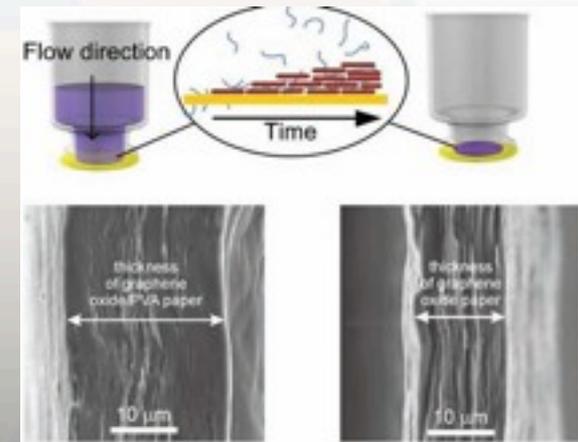
Casting G/Nafion



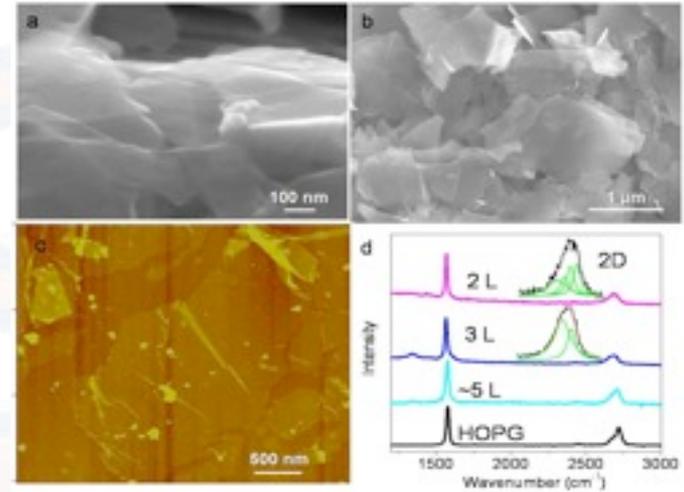
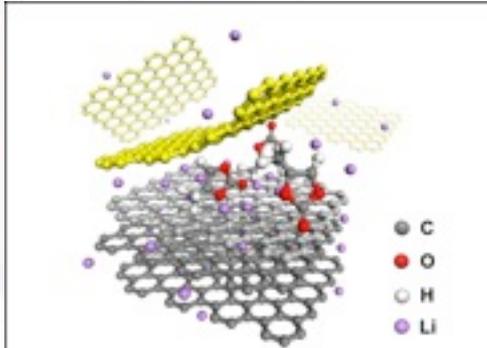
Spin-coating G film



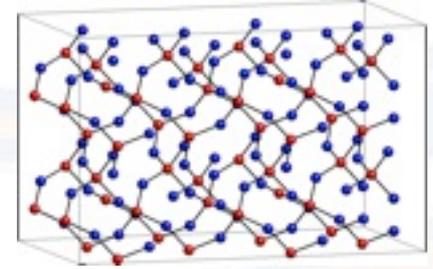
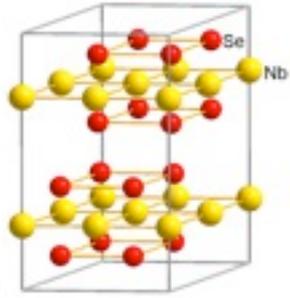
Vacuum filtration



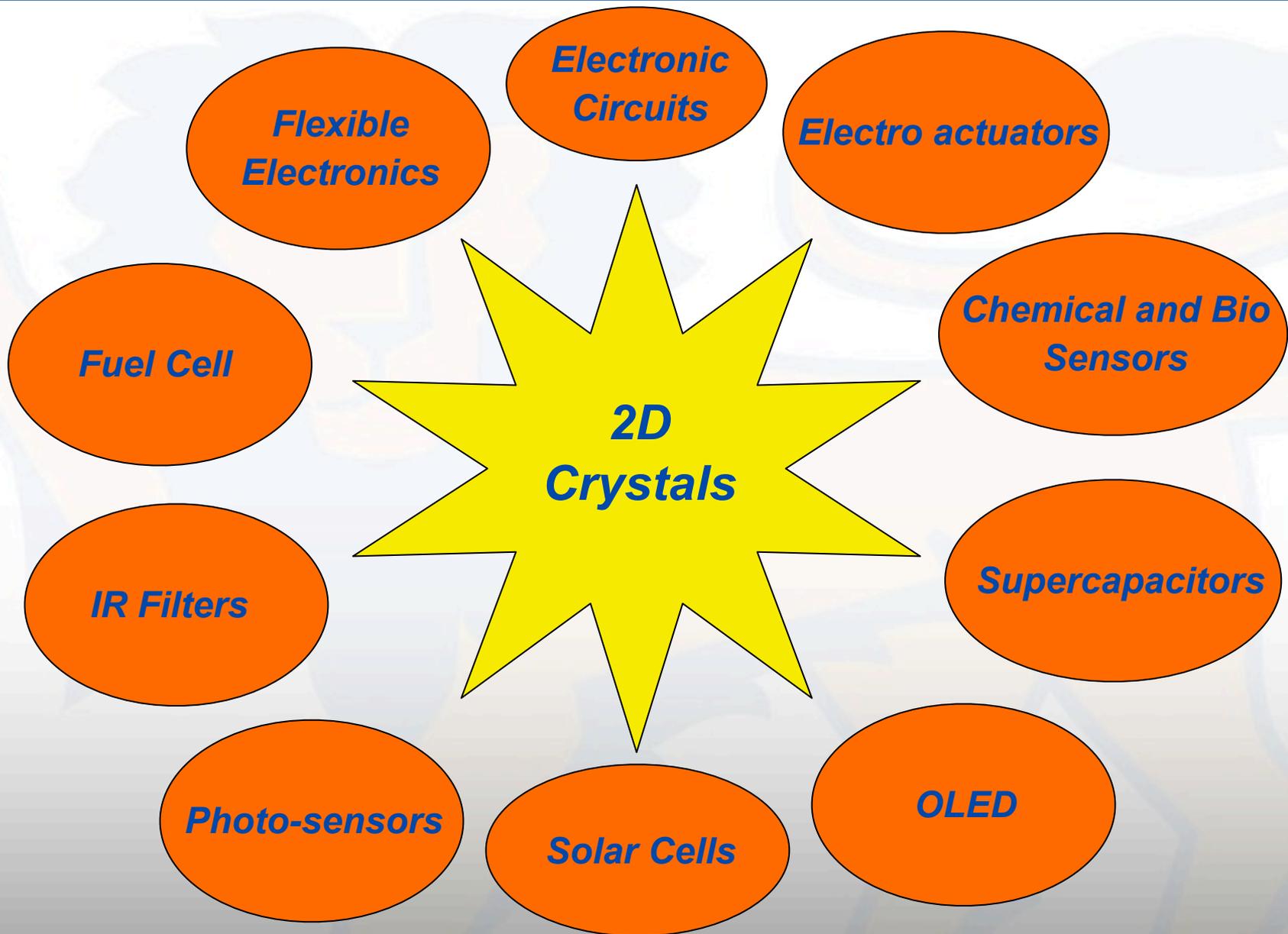
# Large Scale Production: From Graphite to Graphene



# Our "gastronomy"...



# Platform for Applications



- *Paraphrasing Isaac Newton we can say that we are still in the infancy of a broad field and diverting ourselves with graphene, a material that looks more interesting than ordinary, whilst a great field of 2D crystals lay all undiscovered before us.*

***Thank you !***



**The 4<sup>th</sup> International Conference on  
Recent Progress in Graphene  
Research  
October, 2012, Beijing, China**

**Local Organization Chair:  
Prof. Hong-Jun GAO, CAS ([hjgao@iphy.ac.cn](mailto:hjgao@iphy.ac.cn))**

